

PHILIPS

Service
Manual



Steam Iron

DST7510/80 DST7511/80 ^{V2} DST7011/20 ^{V2} DST7011/26 ^{V2} DST7012/70
^{V2} DST7012/76 ^{V2} DST7020/20 ^{V2} DST7020/21 ^{V2} DST7022/40 ^{V2} DST7030/20
^{V2} DST7030/21 ^{V2} DST7030/26 ^{V2} DST7031/70 ^{V2} DST7040/80 ^{V2} DST7040/81
^{V2} DST7040/86 ^{V2} DST7041/20 ^{V2} DST7041/21 ^{V2} DST7041/23 ^{V2} DST7050/70
^{V2} DST7051/30 ^{V2} DST7051/36 ^{V2} DST7060/20 ^{V2} DST7060/21 ^{V2} DST7060/26
^{V2} DST7061/30

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1.Important Repair Instructions

- Only skilled personnel should carry out the repair.
- Verification test to carry out as follows, to determine the problem:
 - a. Ensure product are properly assembled
 - b. Power on
 - c. Water Tank to be filled up to **Maximum** level
- After repaired, the appliance must function properly, following test to be carried out:

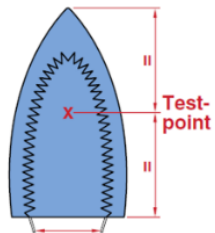
a. Power-on check

Powered ON with socket equipped with Residual Current Circuit Breaker (RCCB) or Earth Leakage Circuit Breaker (ELCB) to ensure no electrical hazard risk to end consumer.

b. Soleplate temperature

Check the soleplate temperature is within IEC temperature.

Measure the temperature of the Soleplate after the iron has reached steady state i.e connected to the mains for at least 15 minutes. The table below shows the temperature requirement.

Soleplate temperature (Deg C)	
160 ~ 260	

c. Water leakage

Check that there is no water leakage from any part of product during operation.

d. Functionality

Check the functionality of the product:

- Steaming & ASO (for ASO version only) is working properly.
- Buttons: no sluggish, jammed and loose.
- Filling Door: able to open freely and close with “click” sound
- Thermostat Dial: able to turn clockwise & anticlockwise without jammed and loose.

e. Loose part

Check that there are no loose parts such as extra screws in the product that can cause short circuit or product malfunction.

2.Product Information

2.1 Functions/ Features information

Easy to use

- Drip stop system
- Precision Steam Tip
- Safety auto shut off (for ASO version only)
- Robust heel rest
- Extra large filling hole

Fast crease removal

- Soleplate: SteamGlide, SteamGlide Plus, SteamGlide Advance & SteamGlide Elite
- Power: up to 3200W
- Continuous steam output: up to 55g/min
- Steam boost: up to 260g
- Spray feature
- Vertical Steam

Drip Stop

- The Water Tank Bottom has a Valve that is controlled by a bimetal disc on the Soleplate. water is only released into Steam Chamber via the Tank Valve when the Soleplate temperature is high enough. When the Soleplate temperature is too low, the Tank valve is closed. This prevent water from dripping onto garment.

Product size & weight

- Product dimension (W x H x L)
130 x 154 x 320mm
- Weight of Iron: 1.552Kg

Water Advice

- In case you live in an area with hard water, (eg: water hardness more than 8dGH), it is recommended to use a mixture of 50% tap water and 50% demineralized water.

Soleplate

- Soleplate is the best Philips Soleplate for Steam Iron. It has great scratch resistance, glides excellent and it is easy to clean.

Vertical Steam

- This features a steam boost in vertical position to remove wrinkles in hanging garments

Steam boost

- The steam boost helps to remove stubborn wrinkles.

Electronic Safety Shut Off

- The power to the heater is cut off when the Iron Has been motionless. The ASO lights starts blinking when the iron is moved. It is automatically switched on.

Product Information (Continue)

2.2 Product Matrix



Model Number	DST7510	DST7511	V2 DST7011	V2 DST7012
Colour	Blue/Gold	Black	Light Blue/Grey	Desert Green/Grey
Power (W)	3200	3200	2600	2600
Ready to use (min)	2	2	2	2
Steam output (g/min)	55	55	45	45
Steam boost (g)	260	260	220	220
Verticle steam	Yes	Yes	Yes	Yes
Soleplate	SteamGlide Elite	SteamGlide Elite	SteamGlide Plus	SteamGlide Plus
Drip stop	Yes	Yes	Yes	Yes
ECO mode	Yes	Yes	Yes	Yes
Auto Shut-off	Yes	Yes	No	No
Calc Solution	QuickCalc Release	QuickCalc Release	QuickCalc Release	QuickCalc Release
Cord length (m)	2	2	2	2
Water Tank capacity (ml)	300	300	300	300
Dimension	320x130x154	320x130x154	320x130x154	320x130x154

Product Matrix (Continue)



Model Number	V2 DST7020	V2 DST7022	V2 DST7030	V2 DST7031
Colour	Louros/Cotton Blue	Back/Red	Dark Blue	Opal Green/Mint
Power (W)	/20: 2800 (ROW) /20: 2200 (AR plug) /21: 2400	2800	/20 : 2800 /21 : 2400	2800
Ready to use (min)	2	2	2	2
Steam output (g/min)	50	50	/20 : 50 /21 : 45	50
Steam boost (g)	250	250	250	250
Verticle steam	Yes	Yes	Yes	Yes
Soleplate	SteamGlide Plus	SteamGlide Plus	SteamGlide Plus	SteamGlide Plus
Drip stop	Yes	Yes	Yes	Yes
ECO mode	Yes	Yes	Yes	Yes
Auto Shut-off	No	No	Yes	Yes
Calc Solution	QuickCalc Release	QuickCalc Release	QuickCalc Release	QuickCalc Release
Cord length (m)	2	2	2	2
Water Tank capacity (ml)	300	300	300	300
Dimension	320x130x154	320x130x154	320x130x154	320x130x154

Product Matrix (Continue)



Model Number	v2 DST7040	v2 DST7041	v2 DST7050	v2 DST7051
Colour	Black/Gold	Light/Dark Blue	Deep Opal Green	Dark Purple
Power (W)	/80: 2800 /81: 2400 /86: 2800	/20: 2800 /21: 2400 /23: 1100	2800	2800
Ready to use (min)	2	2	2	2
Steam output (g/min)	/80: 50 /81: 45 /86: 50	20: 50 /21: 45 /23 : 25 /20: 250 /21: 250 /23: 230	50	50
Steam boost (g)	250		250	250
Verticle steam	Yes	Yes	Yes	Yes
Soleplate	SteamGlide Elite	SteamGlide Elite	SteamGlide Elite	SteamGlide Elite
Drip stop	Yes	Yes	Yes	Yes
ECO mode	Yes	Yes	Yes	Yes
Auto Shut-off	Yes	Yes	Yes	Yes
Calc Solution	QuickCalc Release	QuickCalc Release	QuickCalc Release	QuickCalc Release
Cord length (m)	2	2	2	2
Water Tank capacity (ml)	300	300	300	300
Dimension	320x130x154	320x130x154	320x130x154	320x130x154

Product Information (Continue)

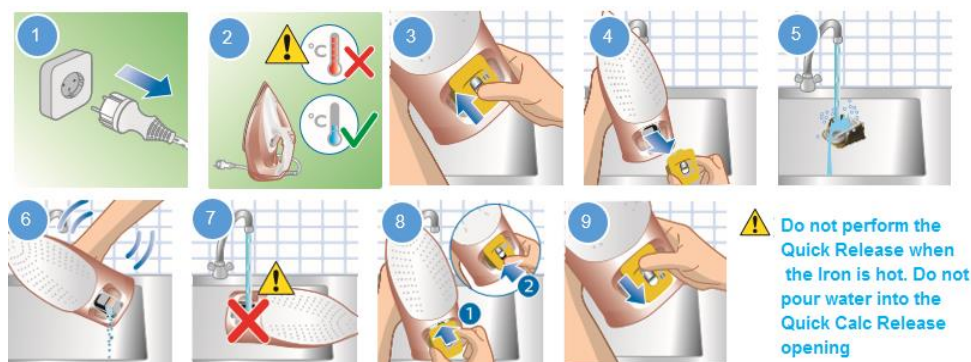


Model Number	V2 DST7060	V2 DST7061
Colour	Blue Yellow	Dark Purple Magic
Power (W)	/20: 3000 /21: 2400 /26 3000	3000
Ready to use (min)	2	2
Steam output (g/min)	/20: 55 /21: 50 /26 55	55
Steam boost (g)	250	250
Verticle steam	Yes	Yes
Soleplate	SteamGlide Elite	SteamGlide Elite
Drip stop	Yes	Yes
ECO mode	Yes	Yes
Auto Shut-off	Yes	Yes
Calc Solution	QuickCalc Release	QuickCalc Release
Cord length (m)	2	2
Water Tank capacity (ml)	300	300
Dimension	320x130x154	320x130x154

3.Troubleshooting Guide

Defect	Occurance	Solution
No heating	Soleplate Mainscord ASO	Change Cover and Soleplate Mtd Assy & Mains Cord, apply Heat Sink Paste to Live and Neutral wire. Change Mains Cord, apply Heat Sink Paste to Live and Neutral wire. Change ASO
Water leaking	Water Tank Assy Soleplate Calc Collector Assy	Change Water Tank Assy Change Cover and Soleplate Mtd Assy & Mains Cord, apply Heat Sink Paste to Live and Neutral wire. Change Calc Collector Assy
Filling Door jammed/ can not close or open/ bounce up	Inlay Assy	Change Inlay Assy
Too less steam (< 45 g/min)	Soleplate full of scale	Refer to descaling instruction stated below
No Steam	Soleplate	Change Cover and Soleplate Mtd Assy & Mains Cord, apply Heat Sink Paste to Live and Neutral wire.
No spray	Water Tank Assy	Change Water Tank Assy
Backplate damaged/ cracked	Backplate Assy	Change Backplate Assy & Mains Cord, apply Heat Sink Paste to Live and Neutral wire.
No light	Lamp Assy	Change Lamp Assy
Dial tight/ loose	Thermostat Dial Bullet Bullet Spring	Change Thermostat Dial Change Bullet Change Bullet Spring
Plastic part damaged	Water Tank Assy Calc Collector Assy Spray Knob Ball Swivel Thermostat Dial Bullet Deco Plate	Change Water Tank Assy Change Calc Collector Assy Change Spray Knob Change Ball Swivel Change Thermostat Dial Change Bullet Change Deco Plate
Rubber Seal torn/ degraded	Tank Top Seal	Change Tank Top Seal

Descaling Instruction:



4. Instructions

4.1 Disassembly Instruction

Before dismantling :  Ensure the plug is disconnected from the mains and Soleplate is not hot.

DECO PLATE 14 & BACKPLATE 2	WIRE CONNECTION
DECO PLATE 14	ASO 1
FILLING DOOR	WATER TANK ASSY 7
INLAY STICKER	LAMP ASSY 9
TANK TOP SEAL 15	BALL SWIVEL 10
SPRAY KNOB 8	BACKPLATE 2
INLAY ASSY 5	MAINSCORD 6
THERMOSTAT DIAL 11	THERMOSTAT BUSH
BULLET MOLDED 12 & BULLET SPRING 13	CALC COLLECTOR ASSY 3
CLAMPING PLATE	COVER & SOLEPLATE ASSY 4

Remove	2x Screw A
Remove	DECO PLATE 14 & BACKPLATE 2
Remove	DECO PLATE 14
Open	FILLING DOOR
Remove	INLAY STICKER
Remove	TANK TOP SEAL 15
Remove	Screw T
Remove	SPRAY KNOB 8
Remove	INLAY ASSY 5
Remove	THERMOSTAT DIAL 11
Remove	BULLET MOLDED 12 & BULLET SPRING 13
Remove	2x Screw B
Remove	CLAMPING PLATE

(Refer to step 1 to 12 for detail instruction)

Remove	2x Screw C
Disconnect	All wire connection
Remove	ASO 1
Remove	WATER TANK ASSY 7
Remove	LAMP ASSY 9
Remove	BALL SWIVEL 10
Remove	BACKPLATE 2
Remove	MAINSCORD 6
Remove	THERMOSTAT BUSH
Remove	CALC COLLECTOR ASSY 3
Remove	COVER & SOLEPLATE ASSY 4

(Refer to step 13 to 20 for detail instruction)

Disassembly Instruction



1. Remove 2x Screw A



2. Remove DECO14 PLATE & BACKPLATE 2



3. Remove DECO PLATE 14



4. Open FILLING DOOR



5. Remove Inlay Sticker



6. Remove TANK TOP SEAL 15

Disassembly Instruction (continue)



7. Remove Screw T



8. Remove SPRAY KNOB 8



9. Remove INLAY ASSY 5



10. Remove THERMOSTAT DIAL 11



11. Remove BULLET MOLDED 12 & BULLET SPRING 13



12. Remove 2x Screw B & Clamping Plate

Disassembly Instruction (continue)



13. Remove 2x Screw C



14. Remove ASO 1



15. Remove WATER TANK ASSY 7



16. Remove LAMP ASSY 9

Press the tab of Quick Connector and pull out from Frame Connector



17. Remove the Heat Sink Paste from the connectors with clean cloth. Press the tab of Quick Connector on MAINSCORD and pull it out from Frame Connector.



18. Remove BALL SWIVEL 10, BACKPLATE 2 & MAINSCORD 6

Disassembly Instruction (continue)



19. Remove Thermostat Bush

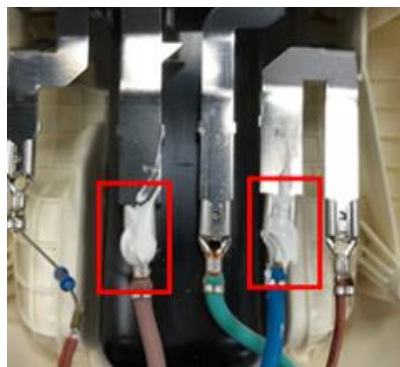


20. Unlock & remove CALC COLLECTOR ASSY 3 and remove COVER & SOLEPLATE ASSY 4

4.2 Reassembly Instruction

Cautions:

- a. before fastening screw, relocate the screw with first thread. Once done fasten the screw.
- b. Do not drop, hit or knock the ASO (for ASO version only).
- c. Ensure there is click sound after Connector to Terminal engage. Refer to wiring diagram for detail.
- d. Take note of live part (red & blue wire) must apply with **Heat Sink Paste** after wire dressing on area as shown.



Notes: Heat Sink Paste – Dow Corning 340 Heat Sink Compound to be used.



1. Connect the LAMP ASSY 9 (with resistor side) to Frame Connector at the most left

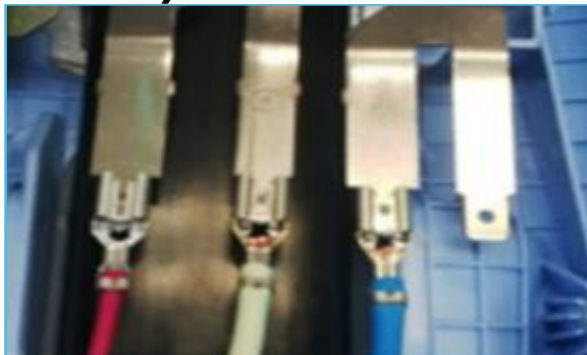


2. Connect blue wire of MAINSCORD 6 to 'N' Frame Connector (second from the right)

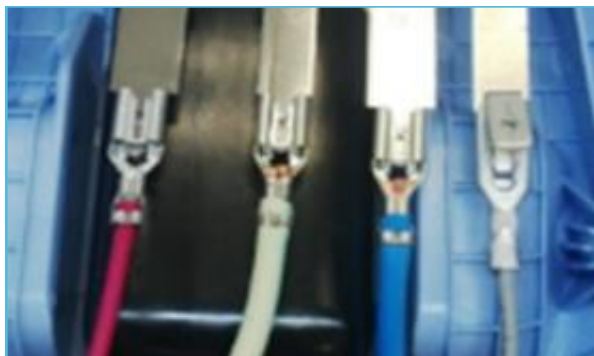
Reassembly Instruction (continue)



3. Connect earth wire of MAINSCORD 6 to earth Frame Connector



4. Connect pink wire of ASO 1 to live Frame Connector



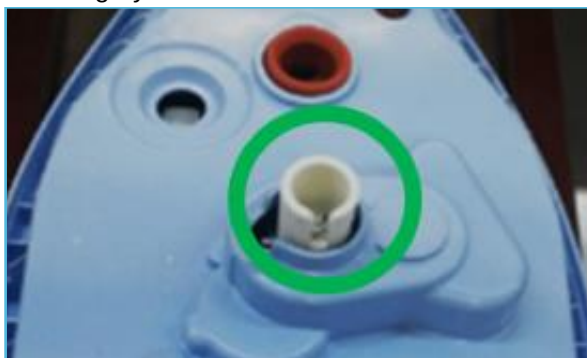
5. Connect grey wire of ASO 1 to neutral Frame Connector at the most right



6. Connect the brown wire without resistor of Lamp Assy 9 to piggy-back connector of the ASO 1 grey wire



7. Apply Heat Sink Paste onto pink terminal of ASO 1 and blue terminal of MAINSCORD 6 to Frame Connector



8. Assemble Thermostat Bush to Shaft

Reassembly Instruction (continue)



9. Assemble WATER TANK ASSY 7 to COVER & SOLEPLATE ASSY 4



10. Dress grey and pink wires onto slot on the right side of half-ring plate



11. Assemble INLAY ASSY 5 onto Housing



12. Open the Filling Door



13. Assemble and fasten Screw T1



14. Assemble and fasten 2x Screw A3 at rear of WATER TANK ASSY 7 to Cover

Reassembly Instruction (continue)



15. Assemble TANK TOP SEAL15 to Tank Top Front



16. Assemble SPRAY KNOB 8



17. Assemble BULLET SPRING 13 onto BULLET MOLDED 12. Insert Bullet assy to hole in the Tank Top



18. Assemble THERMOSTAT DIAL 11 to Tank Top



19. Connect brown wire of MAINSCORD 6 with brown wire of ASO 1



20. Dress brown wire onto slot on the right side of half-ring plate, and also dress the connection into slot on Tank Top

Reassembly Instruction (continue)



21. Place the Lamp into the slot and dress the wires to the ribs provided



22. Assemble Clamping Plate, assemble & fasten 2x Screw A2



23. Dress MAINSCORD 6 on the left side of the half-ring plate



24. Assemble DECO PLATE 14 onto Tank Top



25. Assemble BALL SWIVEL 10 to Tank Top Rear



26. Place BACKPLATE 2 onto rear of Iron

Reassembly Instruction (continue)



27. Tighten BACKPLATE 1 to WATER TANK ASSY 7 with 2x Screw A1



28. Assemble CALC COLLECTOR DOOR ASSY 3 and slide the switch to 'lock' position

5. Service Lists

5.1 Part list

POS.	Description	DST7510/80	DST7511/80 V2	DST7011/20 V2	DST7011/26
		889015180040	889015680040	889006820040	889006826600
		889015180270	889015680270	889006820270	AE,KE,KW,
		TURKEY	TURKEY	TURKEY	NG,SA,ZM
		EU9	EU9	EU9	
1	ASO	423902292101	423902292101	-	-
2	BACKPLATE	423902275261	423902292761	423902293871	423902293871
3	CALC COLLECTOR ASSY	423902273941	423902273941	423902273941	423902273941
4	COVER & SOLEPLATE ASSY	423902292111	423902292771	423902275521	423902275521
5	INLAY ASSY	423902275311	423902274161	423902294051	423902294051
6	MAJNSCORD	423902292121	423902292121	423902273981	423902294991
	MAJNSCORD #	-	-	-	V7 642001006360
V5 7	WATER TANK ASSY	642001003113	642001003120	642001003121	642001003121
8	SPRAY KNOB	423902292141	423902292791	423902294141	423902294141
9	LAMP ASSY	423902292151	423902292151	423902292151	423902292151
10	BALL SWIVEL	423902292161	423902283651	423902282991	423902282991
11	THERMOSTAT DIAL PRTEO	423902292171	423902292801	423902294181	423902294181
12	BULLET	423902283261	423902283261	423902283261	423902283261
13	BULLET SPRING	423902283271	423902283271	423902283271	423902283271
14	DECO PLATE	423902292181	423902292811	423902293981	423902293981
15	TANK TOP SEAL	423902292191	423902288481	423902282501	423902282501

Service Lists

POS.	Description	V2 DST7012/70 889006970040 889006970270 TURKEY EU9	V2 DST7012/70 889006970150 HONG KONG	V2 DST7012/76 889006976600 AE,KE,KW, NG,SA,ZM	V2 DST7020/20 889012720040 889012720270 TURKEY EU9
1	ASO	-	-	-	-
2	BACKPLATE	423902293861	423902293861	423902293861	423902293831
3	CALC COLLECTOR ASSY	423902273941	423902273941	423902273941	423902273941
4	COVER & SOLEPLATE ASSY	423902275521	423902275521	423902275521	423902293911
5	INLAY ASSY	423902294041	423902294041	423902294041	V3 423902294051
6	MAINSCORD	423902273981	423902294991	423902294991	423902294971
	MAINSCORD #	-	V7 642001006360	V7 642001006360	-
V5 7	WATER TANK ASSY	642001003006	642001003006	642001003006	642001003007
8	SPRAY KNOB	423902294141	423902294141	423902294141	423902294131
9	LAMP ASSY	423902292151	423902292151	423902292151	423902292151
10	BALL SWIVEL	423902282991	423902282991	423902282991	423902282991
11	THERMOSTAT DIAL PRTE	423902294181	423902294181	423902294181	V3 423902294181
12	BULLET	423902283261	423902283261	423902283261	423902283261
13	BULLET SPRING	423902283271	423902283271	423902283271	423902283271
14	DECO PLATE	423902293971	423902293971	423902293971	423902293961
15	TANK TOP SEAL	423902282501	423902282501	423902282501	423902282501

POS.	Description	V2 DST7020/20 889012720410 ARGENTINA	V2 DST7022/40 889012940040 889012940270 TURKEY EU9	V2 DST7022/40 889012940500 SINGAPORE	V2 DST7030/20 889013220040 889013220270 TURKEY EU9
1	ASO	-	-	-	423902292101
2	BACKPLATE	423902293831	423902293881	423902293881	423902293831
3	CALC COLLECTOR ASSY	423902273941	423902273941	423902273941	423902273941
4	COVER & SOLEPLATE ASSY	423902275521	423902293921	423902293921	423902293911
5	INLAY ASSY	V3 423902294051	423902294071	423902294071	423902294061
6	MAINSCORD	423902283231	423902294981	423902295011	423902294091
	MAINSCORD #	-	-	V7 642001006340	-
V5 7	WATER TANK ASSY	642001003093	642001003096	642001003096	642001003101
8	SPRAY KNOB	423902294131	423902294151	423902294151	423902294131
9	LAMP ASSY	423902292151	423902292151	423902292151	423902292151
10	BALL SWIVEL	423902282991	423902283651	423902283651	423902282991
11	THERMOSTAT DIAL PRTE	423902295041	423902292801	423902292801	423902294181
12	BULLET	423902283261	423902283261	423902283261	423902283261
13	BULLET SPRING	423902283271	423902283271	423902283271	423902283271
14	DECO PLATE	423902293961	423902293991	423902293991	423902293961
15	TANK TOP SEAL	423902282501	423902288481	423902288481	423902282501

Service Lists

POS.	Description	V2 DST7030/21	V2 DST7030/26	V2 DST7031/70	V2 DST7040/80
		889013221190	889013226600	889013370040	889014380040
		NORDIC	AE,KW,SA	889013370270 TURKEY EU9	889014380270 TURKEY EU9
1	ASO	V4 423902273911	423902292101	423902292101	423902292101
2	BACKPLATE	V4 423902293831	423902293831	423902293841	423902293881
3	CALC COLLECTOR ASSY	V4 423902273941	423902273941	423902273941	423902273941
4	COVER & SOLEPLATE ASSY	V4 423902274011	423902293911	423902293911	423902294711
5	INLAY ASSY	423902294061	423902294061	423902294021	423902294741
6	MAINSCORD	423902273971	423902295021	423902294091	423902292121
V5 7	WATER TANK ASSY	642001003070	642001003101	642001003104	642001003106
8	SPRAY KNOB	423902294131	423902294131	423902294121	423902294151
9	LAMP ASSY	423902292151	423902292151	423902292151	423902292151
10	BALL SWIVEL	423902282991	423902282991	423902282991	423902283651
11	THERMOSTAT DIAL PRTE	423902294181	423902294181	423902294181	423902292801
12	BULLET	423902283261	423902283261	423902283261	423902283261
13	BULLET SPRING	423902283271	423902283271	423902283271	423902283271
14	DECO PLATE	423902293961	423902293961	423902293951	423902293991
15	TANK TOP SEAL	423902282501	423902282501	423902282501	423902288481

POS.	Description	V2 DST7040/80	V2 DST7040/81	V2 DST7040/86	V2 DST7041/20
		889014380150	889014381190	889014386600	889014420040
		UK HONG KONG	NORDIC	AE,KW,SA	889014420270 TURKEY EU9
1	ASO	423902292101	V4 423902273911	423902292101	423902292101
2	BACKPLATE	423902293881	V4 423902293881	423902293881	423902293831
3	CALC COLLECTOR ASSY	423902273941	V4 423902273941	423902273941	423902273941
4	COVER & SOLEPLATE ASSY	423902294711	V4 423902295191	423902294711	423902294701
5	INLAY ASSY	423902294741	423902294741	423902294741	423902294731
6	MAINSCORD	423902295001	423902283151	423902295001	423902292121
	MAINSCORD #	V7 642001006342	-	V7 642001006342	-
V5 7	WATER TANK ASSY	642001003106	642001003105	642001003106	642001003090
8	SPRAY KNOB	423902294151	423902294151	423902294151	423902294111
9	LAMP ASSY	423902292151	423902292151	423902292151	423902292151
10	BALL SWIVEL	423902283651	423902283651	423902283651	423902283651
11	THERMOSTAT DIAL PRTE	423902292801	423902292801	423902292801	423902294791
12	BULLET	423902283261	423902283261	423902283261	423902283261
13	BULLET SPRING	423902283271	423902283271	423902283271	423902283271
14	DECO PLATE	423902293991	423902293991	423902293991	423902293941
15	TANK TOP SEAL	423902288481	423902288481	423902288481	423902292191

Service Lists

POS.	Description	V2	DST7041/21	V2	DST7041/23	V2	DST7050/7	V2	DST7051/30
			889014421190 NORDIC		889014423660 TAIWAN		889015270270 EU9		889015330270 EU9
1	ASO	V4	423902273911		423902281221		423902292101		423902292101
2	BACKPLATE	V4	423902293831		423902293831		423902293841		423902294691
3	CALC COLLECTOR ASSY	V4	423902273941		423902273941		423902273941		423902273941
4	COVER & SOLEPLATE ASSY	V4	423902295201		423902293901		423902294721		423902293891
5	INLAY ASSY		423902294731		423902294011		423902294751		423902294001
6	MAINSCORD		423902283151		423902294081		423902292121		423902292121
V5 7	WATER TANK ASSY		642001003071		642001003072		642001003114		642001003116
8	SPRAY KNOB		423902294111		423902294111		423902294781		423902294761
9	LAMP ASSY		423902292151		423902292151		423902292151		423902292151
10	BALL SWIVEL		423902283651		423902283651		423902283651		423902283651
11	THERMOSTAT DIAL PRTE		423902294791		423902294171		423902294821		423902294801
12	BULLET		423902283261		423902283261		423902283261		423902283261
13	BULLET SPRING		423902283271		423902283271		423902283271		423902283271
14	DECO PLATE		423902293941		423902293941		423902293951		423902293931
15	TANK TOP SEAL		423902292191		423902292191		423902288481		423902288431

POS.	Description	V2	DST7051/36	V2	DST7060/20	V2	DST7060/21	V2	DST7060/26
			889015336600 AE,KW,SA		889015420270 EU9		889015421190 NOR		889015426600 AE,KW,SA
1	ASO		423902292101		423902292101	V4	423902273911		423902292101
2	BACKPLATE		423902294691		423902293851	V4	423902293851		423902293851
3	CALC COLLECTOR ASSY		423902273941		423902273941	V4	423902273941		423902273941
4	COVER & SOLEPLATE ASSY		423902293891		423902294701	V4	423902295201		423902294701
5	INLAY ASSY		423902294001		423902294731		423902294731		423902294731
6	MAINSCORD		423902295001		423902292121		423902283151		423902295001
	MAINSCORD #	V7	642001006342		-		-	V7	642001006342
V5 7	WATER TANK ASSY		642001003116		642001003118		642001003117		642001003118
8	SPRAY KNOB		423902294761		423902294771		423902294771		423902294771
9	LAMP ASSY		423902292151		423902292151		423902292151		423902292151
10	BALL SWIVEL		423902283651		423902283651		423902283651		423902283651
11	THERMOSTAT DIAL PRTE		423902294801		423902294811		423902294811		423902294811
12	BULLET		423902283261		423902283261		423902283261		423902283261
13	BULLET SPRING		423902283271		423902283271		423902283271		423902283271
14	DECO PLATE		423902293931		423902293941		423902293941		423902293941
15	TANK TOP SEAL		423902288431		423902292191		423902292191		423902292191

Service Lists

POS.	Description	V2 DST7061/30 889015530040 889015530270 TURKEY	V2 DST7020/21 889012721160 SWITZERLAND	V2 DST7040/81 889014381160 SWITZERLAND	V2 DST7041/21 889014421160 SWITZERLAND
1	ASO	423902292101	-	423902273911	423902273911
2	BACKPLATE	423902293821	423902293831	423902293881	423902293831
3	CALC COLLECTOR ASSY	423902273941	423902273941	423902273941	423902273941
4	COVER & SOLEPLATE ASSY	423902293891	423902274011	423902295191	423902295201
5	INLAY ASSY	423902294001 V3	423902294051	423902294741	423902294731
6	MAINSCORD	423902292121	423902295211	423902295221	423902295221
V5 7	WATER TANK ASSY	642001003119	642001003094	642001003105	642001003071
8	SPRAY KNOB	423902294101	423902294131	423902294151	423902294111
9	LAMP ASSY	423902292151	423902292151	423902292151	423902292151
10	BALL SWIVEL	423902283651	423902282991	423902283651	423902283651
11	THERMOSTAT DIAL PRTE	423902294161 V3	423902294181	423902292801	423902294791
12	BULLET	423902283261	423902283261	423902283261	423902283261
13	BULLET SPRING	423902283271	423902283271	423902283271	423902283271
14	DECO PLATE	423902293931	423902293961	423902293991	423902293941
15	TANK TOP SEAL	423902288431	423902282501	423902288481	423902292191

POS.	Description	V2 DST7060/20 889015420150 UK	V2 DST7020/20 889012720150 V3 UK	DST7012/70 889006970780 V3 NORTH AFRICA	DST7030/20 889013220780 NORTH AFRICA
1	ASO	423902292101	-	-	423902292101
2	BACKPLATE	423902293851	423902293831	423902293861	423902293831
3	CALC COLLECTOR ASSY	423902273941	423902273941	423902273941	423902273941
4	COVER & SOLEPLATE ASSY	423902294701	423902293911	423902275521	423902293911
5	INLAY ASSY	423902294731 V3	423902294051	423902294041	423902294061
6	MAINSCORD	423902295001	423902294991	423902273981	423902294091
	MAINSCORD #	V7 642001006342 V7	642001006360	-	-
V5 7	WATER TANK ASSY	642001003118	642001003007	642001003006	642001003101
8	SPRAY KNOB	423902294771	423902294131	423902294141	423902294131
9	LAMP ASSY	423902292151	423902292151	423902292151	423902292151
10	BALL SWIVEL	423902283651	423902282991	423902282991	423902282991
11	THERMOSTAT DIAL PRTE	423902294811 V3	423902294181	423902294181	423902294181
12	BULLET	423902283261	423902283261	423902283261	423902283261
13	BULLET SPRING	423902283271	423902283271	423902283271	423902283271
14	DECO PLATE	423902293941	423902293961	423902293971	423902293961
15	TANK TOP SEAL	423902292191	423902282501	423902282501	423902282501

POS.	Description	DST7060/20	DST7011/20	DST7060/20
		V5 688001000278 KOREA	V5 688001000101 SG	V6 688001001545 Australia (AU)
1	ASO	423902292101	-	423902273911
2	BACKPLATE	423902293851	423902293871	423902293851
3	CALC COLLECTOR ASSY	423902273941	423902273941	423902273941
4	COVER & SOLEPLATE ASSY	423902294701	423902275521	423902295201
5	INLAY ASSY	423902294731	423902294051	423902294731
6	MAINSCORD	423902292121	423902294991	242207098661
	MAINSCORD #	-	V7 642001006360	-
7	WATER TANK ASSY	642001003118	642001003121	642001003117
8	SPRAY KNOB	423902294771	423902294141	423902294771
9	LAMP ASSY	423902292151	423902292151	423902292151
10	BALL SWIVEL	423902283651	423902282991	423902283651
11	THERMOSTAT DIAL PRTE	423902294811	423902294181	423902294811
12	BULLET	423902283261	423902283261	423902283261
13	BULLET SPRING	423902283271	423902283271	423902283271
14	DECO PLATE	423902293941	423902293981	423902293941
15	TANK TOP SEAL	423902292191	423902282501	423902292191

Service Lists

Consumer Replaceable Part V2

Pos	Service 12NC	Description	CRP number
3	423902273941	Calc Collector Assy -Service Kit	CP2041/01

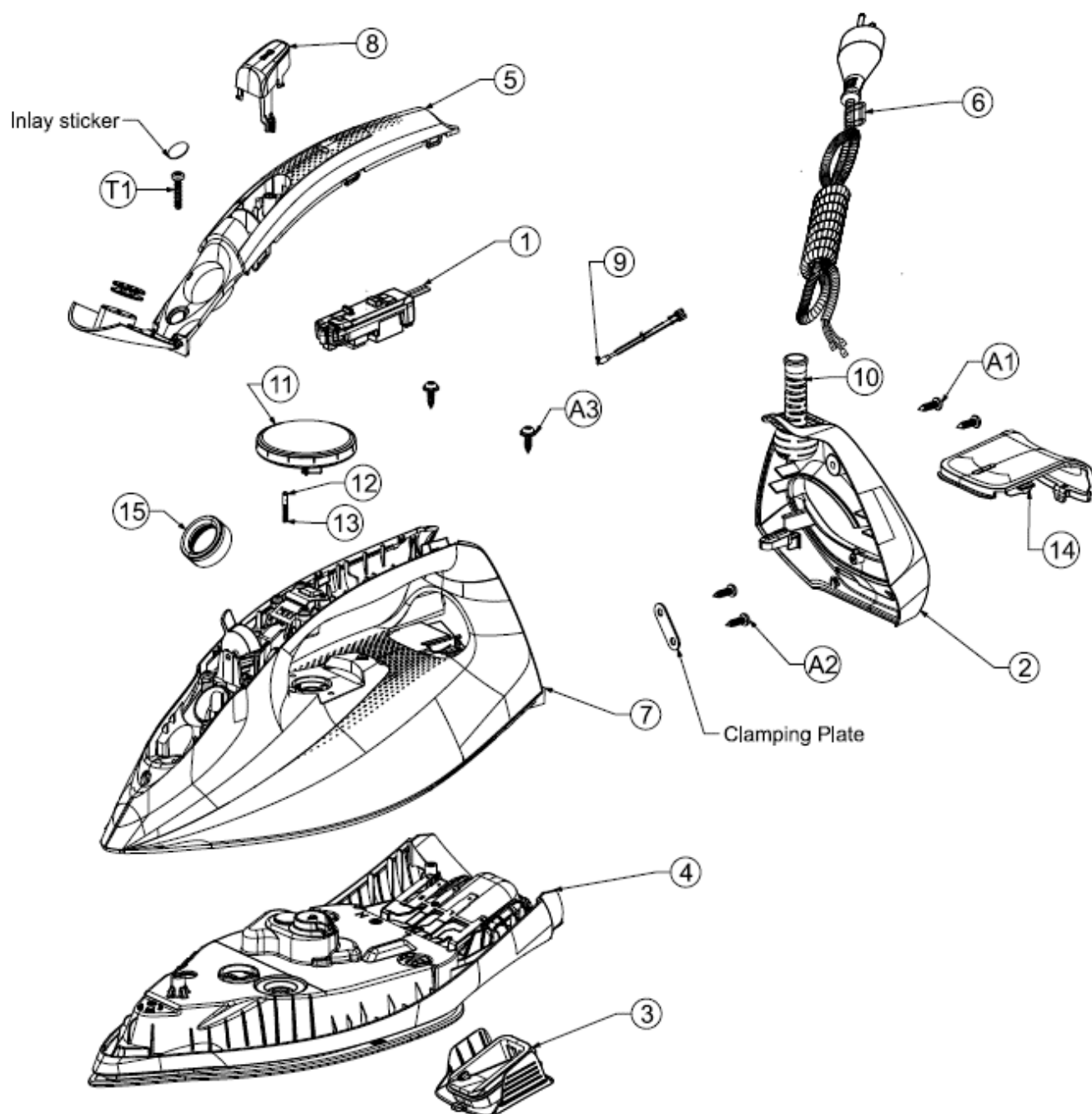
Notes:

The above mentioned CRP is applicable for following country only:-

Germany, Austria, Netherlands, Belgium, France, Italy, Spain, UK, Denmark, Sweden, Poland, Czech Republic, Hungary & Romania

Service Lists

5.2 Exploded view



Notes:

Scale: Not to scale

6.Revision History

Version	Records	Author	Date
1	New release	Chong Yoke Lan	10-05-2022
2	Update product matrix Add new versions: 889006820040; 889006820270; 889006826600; 889006970040; 889006970270; 889006970150; 889006976600; 889012720040; 889012720270; 889012720410; 889012940040; 889012940270; 889012940500; 889013220040; 889013220270; 889013221190; 889013226600; 889013370040; 889013370270; 889014380040; 889014380270; 889014380150; 889014381190; 889014386600; 889014420040; 889014420270; 889014421190; 889014423660; 889015270270; 889015421190; 889015330270; 889015336600; 889015420270; 889015426600; 889015530040; 889015530270; 889012721160; 889014381160; 889014421160; 889015420150 & 889012720150 Update service list to include CRP number	Chong Yoke Lan	14-11-2022
3	Add new versions: 889006970780 & 889013220780 Update part list in Pos 5 for following: 889012720150; 889012720410; 889012720040; 889012720270 & 889012721160 Update part list in Pos 11 for following: 889012720150; 889012720040; 889012720270 & 889012721160	Chong Yoke Lan	8-12-2022
4	12NC update - 889013221190, 889014381190, 889014421190, 889015421190.	Palani Pandurangan	07-08-2023
5	Update Pos 7 – 12NC in all the versions, Add new version 688001000278,688001000101.	Palani Pandurangan	04-09-2023
6	Add new version: 688001001545	Palani Pandurangan	08-02-2024
7	Add 12nc for alternate Mainscord	Palani Pandurangan	09-02-2024