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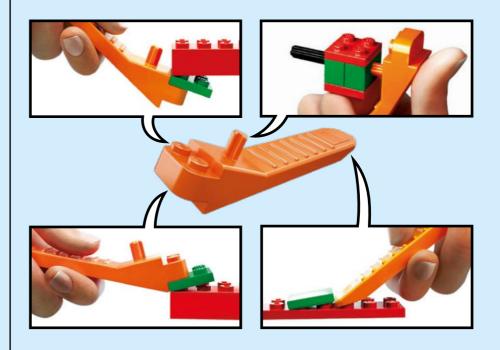










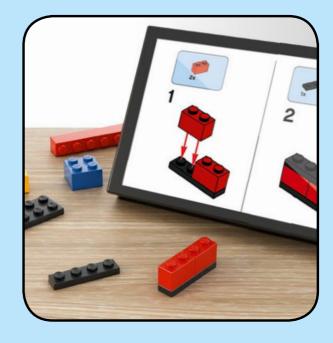




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Obtiens les instructions de montage
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THE HARLEY-DAVIDSON STORY



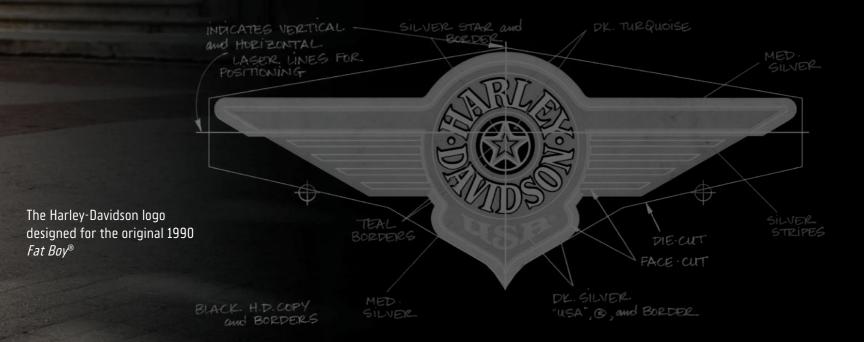
Founded in 1903, Harley-Davidson is one of the world's largest manufacturers of motorcycles, as well as a globally recognized lifestyle brand with a loyal following. Started in a shed in Milwaukee by William S. Harley and brothers Arthur and Walter Davidson, Harley-Davidson is also the oldest continuously running motorcycle manufacturer in the world. As a brand, it is as durable as the motorcycles it creates, adapting to many challenges along the way to be a world leader in motorcycling and a symbol of the American dream.

The history of the company is intertwined with the history of the USA, which is why Harley-Davidson is referred to as the "American motorcycle." By 1920, Harley-Davidson was already being sold in 67 different countries, via 2,000 dealers worldwide. During the First and Second World Wars, the company also played a crucial role in supplying vehicles to the American

military which resulted in the business expanding after the war. In the years after, product development expanded into both lightweight and smaller twin-cylinder models. The introduction of the *Sportster*® motorcycle in 1957, along with other models, gave the brand a name in nimble and powerful machines for racing, road trips and much more.

Over time, the company has become well-known for its cruisers, including the iconic *Harley-Davidson® Fat Boy®*, a beautifully designed V-twin engine motorcycle with a *Softail®* frame and solid-cast disc wheels. Stylish, comfortable and reliable, the *Fat Boy®* motorcycle is one that you could ride almost anywhere. Harley-Davidson continues to be true to its past, as it embraces the future.

We're pleased to present our LEGO® tribute to this American icon.



RIDING THROUGH TIME...



Milwaukee, Wisconsin - William Harley and brothers Walter and Arthur Davidson sell their first single-cylinder motorcycle.

1909



The founders create the first factorysponsored motorcycle racing team, that became known as the "Wrecking Crew™" race team.



At the end of the First World War, more than 20,000 Harley-Davidson® military motorcycles were used for the military.



1936

The model EL or "61." otherwise known as the Knucklehead is released; it would inspire several elements of the Fat Boy® motorcycle. H-D is one of only two American motorcycle makers to survive the Great Depression.



1957

The XL Sportster® model is introduced.

1941 1945

1903

1914

1918

1916



The magazine "The Harley-Davidson Enthusiast" was launched and went on to be the longest-published motorcycle magazine in history.



Harley-Davidson introduces its first V-twin engine.



Harley-Davidson manufactures more than 80,000 motorcycles for use by the U.S. Military and its allies during WWII.

... HARLEY-DAVIDSON ACROSS THE YEARS



Thirteen members of Harley-Davidson's senior management team purchase the company from AMF in a leveraged buyout, known as the 'Buyback'.

1971

The V-Rod® model, equipped with Harley-Davidson's first-ever liquid-cooled engine for street use, is released.

Harley-Davidson returns to public ownership, with stock trading at \$11 per share at its IPO.

1984

1990



The 115th anniversary and total redesign of the *Softail*® family. The new *Softail*® model fuses the classic *Harley-Davidson*® "hardtail" look with all-new chassis, *Milwaukee-Eight*® engine and monoshock rear suspension.

The project *LiveWire*™ model becomes the first electric motorcycle prototype to be unveiled by a major manufacturer.

2003

2001

2008

2019

1981

1986



The Fat Boy® motorcycle is introduced

The 105th anniversary and the opening of the new *Harley-Davidson Museum*® site. Instead of the traditional ribbon-cutting, the museum is unveiled with a 'chain-cutting', a large collection of motorcycle chains sliced using a blowtorch

2014 2017-18



The all new model FX Super Glide® motorcycle is unveiled. Remembered as the first factory-custom motorcycle, the Super Glide® motorcycle combined the engine and chassis of a big twin with a light, nimble front fork.



Introduction of the *Evolution*® V-twin engine and the debut of the first *Softail*® model.



The H-D Motor Company celebrates its 100th anniversary with a year-long, worldwide birthday celebration. More than 250,000 people venture to Milwaukee for the final stop of the Open Road Tour...the party!



The first Harley-Davidson production of the electric motorcycle, *LiveWire*™, will launch in 2019. It will be the first in a broad portfolio of electric two-wheelers.

THE FAT BOY® MOTORCYCLE - 25 YEARS OF AN AMERICAN ICON



Designed by Willie G. Davidson and Louie Netz in 1990, the *Harley-Davidson® Fat Boy®* motorcycle is one of the company's most iconic and popular models. It is nicknamed 'The Legend', due to it being a timeless, dependable and powerful motorcycle.

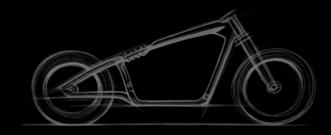
The name Fat Boy® motorcycle gave a nod to the motorcycle's predecessor, the Fat Bob® motorcycle and its large personality. With a V-twin Softail® cruiser, what characterizes the Fat Boy® motorcycle is its solid-cast front and rear disc wheels, shotgun exhausts and gently flared fenders. The original model from 1990 sported monochrome silver paint and a silver frame with yellow detailing, which together with the lacing on the seat and fuel tank gave the motorcycle a handcrafted look. The Fat Boy's logo was also an iconic design, evoking good-willed patriotism and nostalgia, and can still be found on Fat Boy® model designs today.

But it wasn't just a one and done design. The Fat Boy® motorcycle underwent rigorous testing and customer feedback for two years before it was deemed ready to ride. In fact, Willie G. rode a prototype of the

Fat Boy® motorcycle to Daytona in 1988 and 1989, both trips helping him to improve the bike's design.

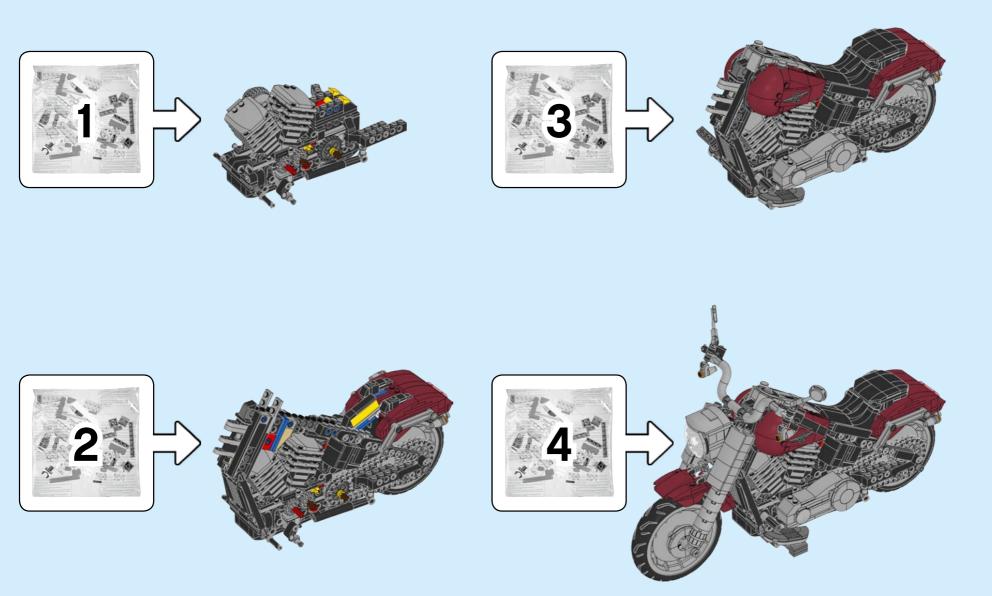
In 2010, the *Fat Boy*® Lo motorcycle was introduced, featuring the lowest seat height on any *Harley-Davidson*® motorcycle, and advertised as a "darker, lower, meaner" version of the original.

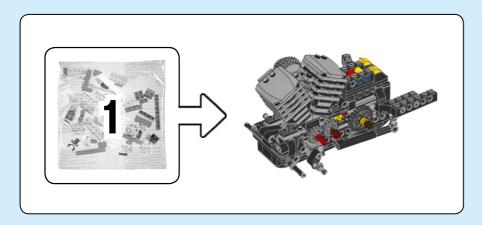
Since its release, the *Fat Boy*® motorcycle has experienced some changes, particularly in the *Softail*® model redesign in 2017. However, even with these changes, Harley-Davidson has retained iconic design elements from the original 1990 *Fat Boy*® motorcycle.

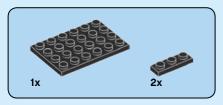


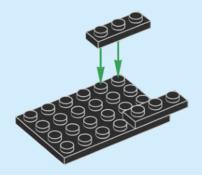
DESIGNING THE LEGO® HARLEY-DAVIDSON® FAT BOY® MOTORCYCLE



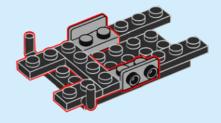




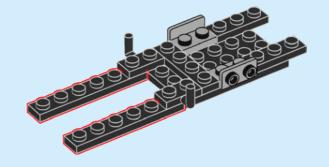




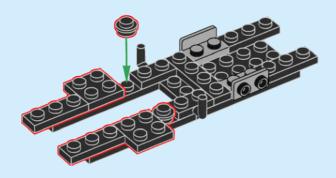




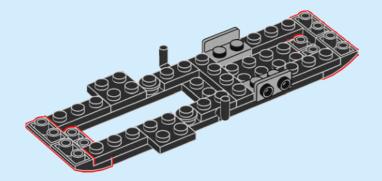


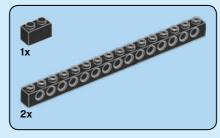


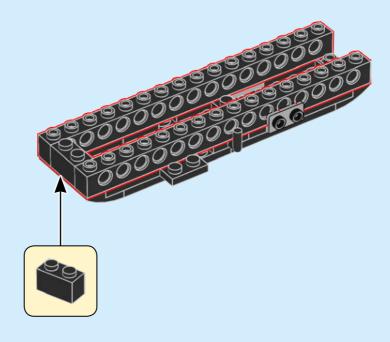




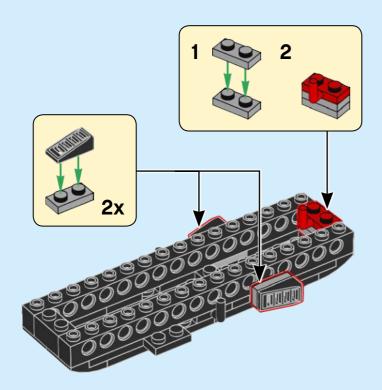




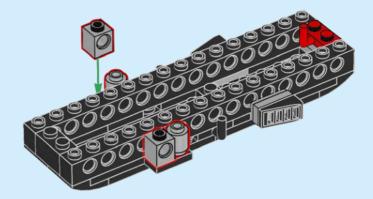


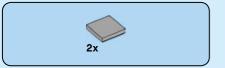


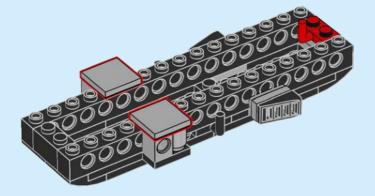




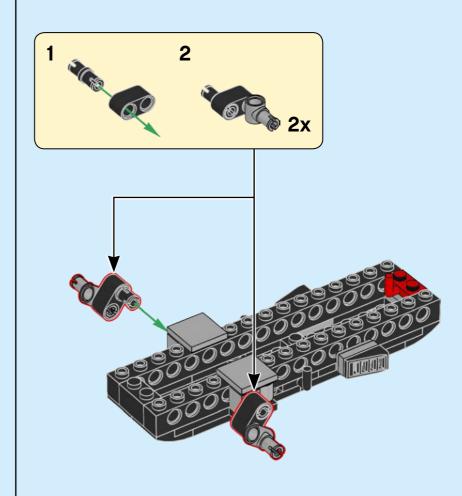


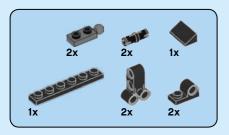


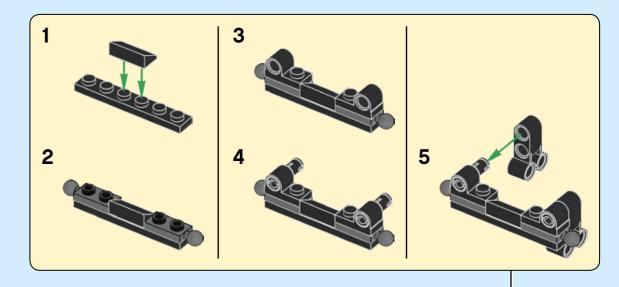


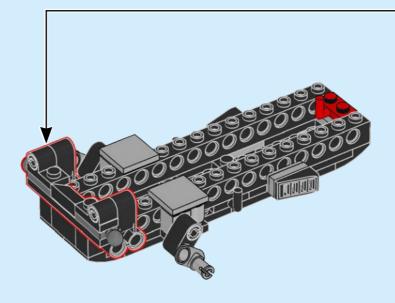


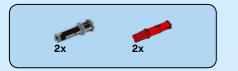


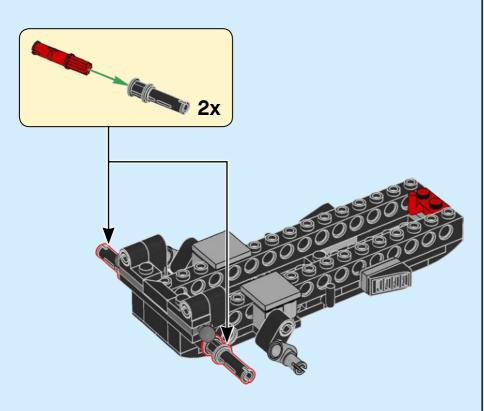


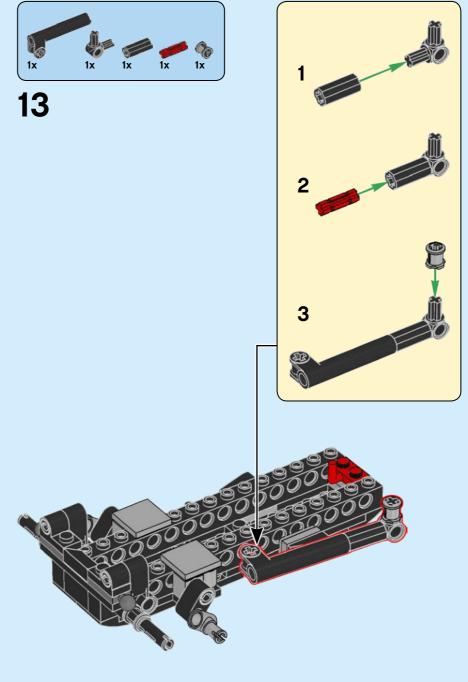


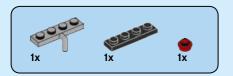


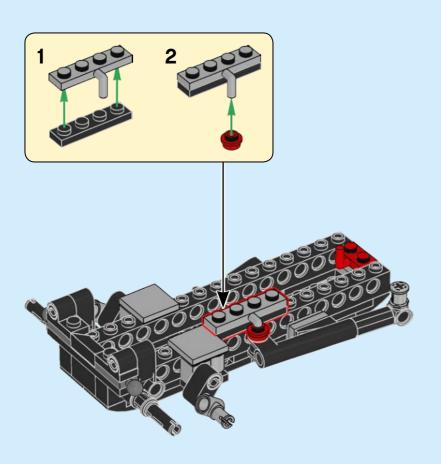


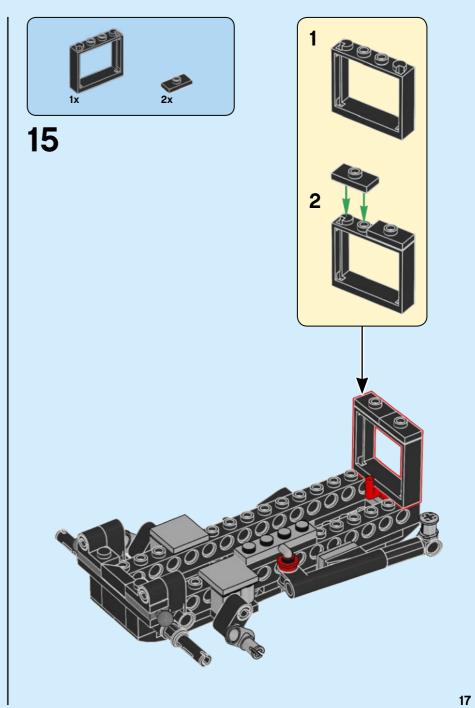




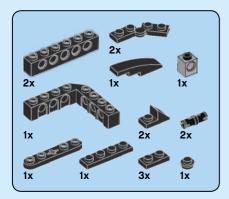






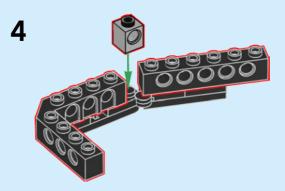


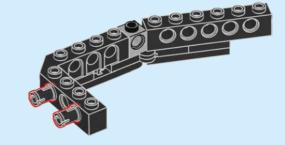


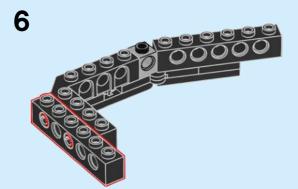


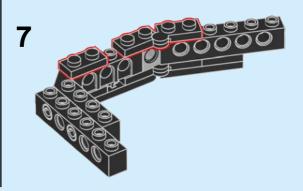


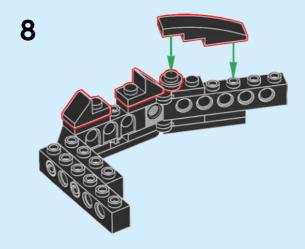


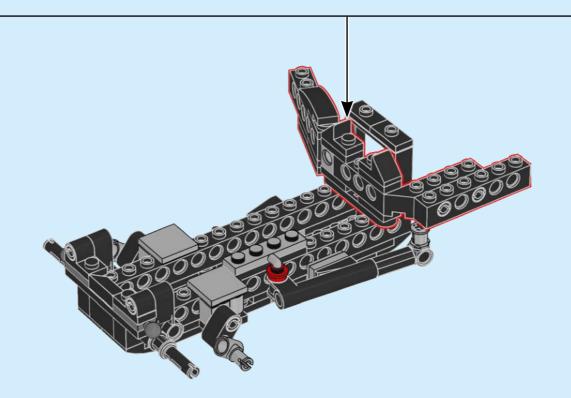


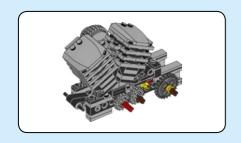










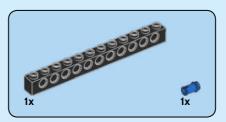


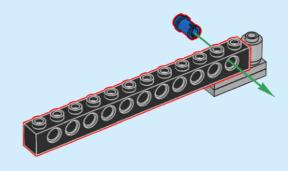




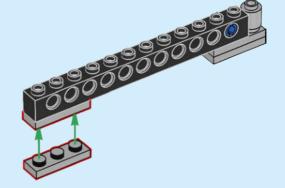


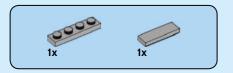


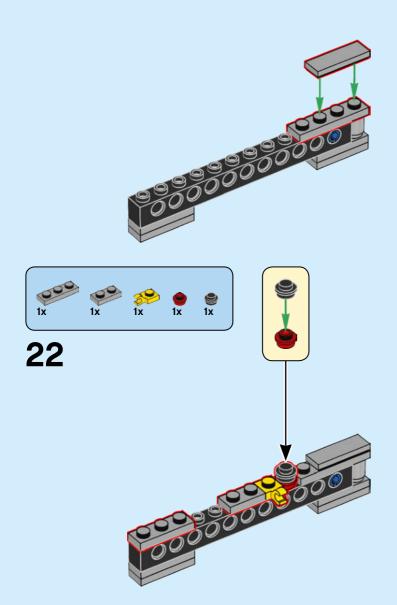




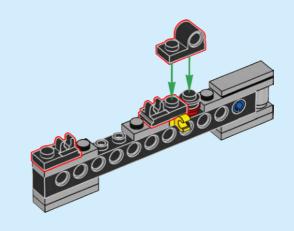




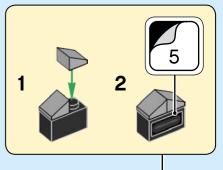


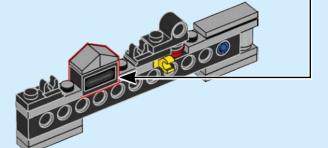


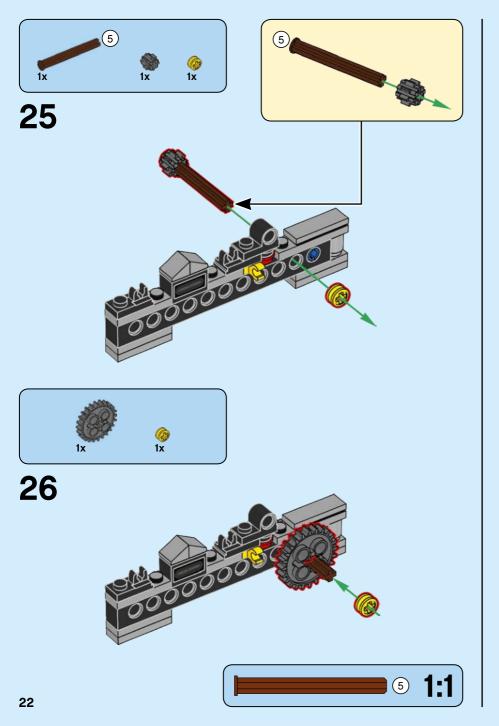




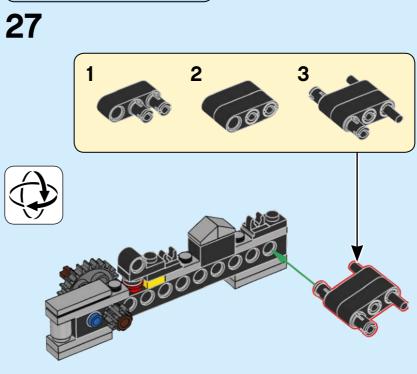


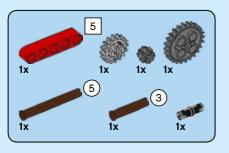


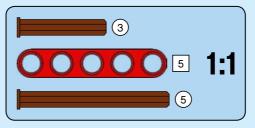


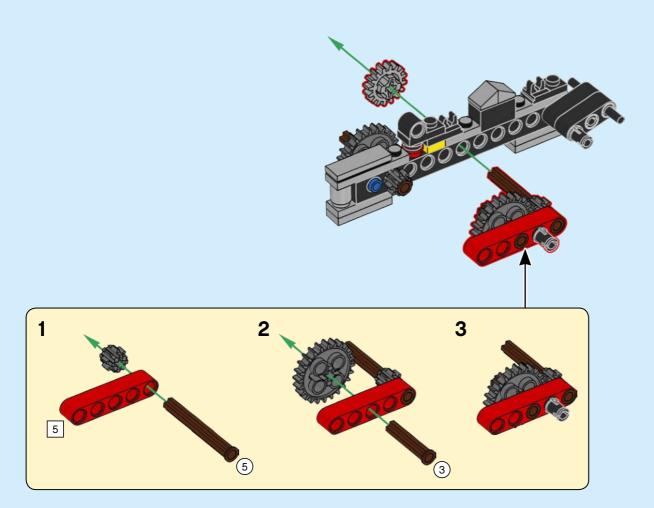


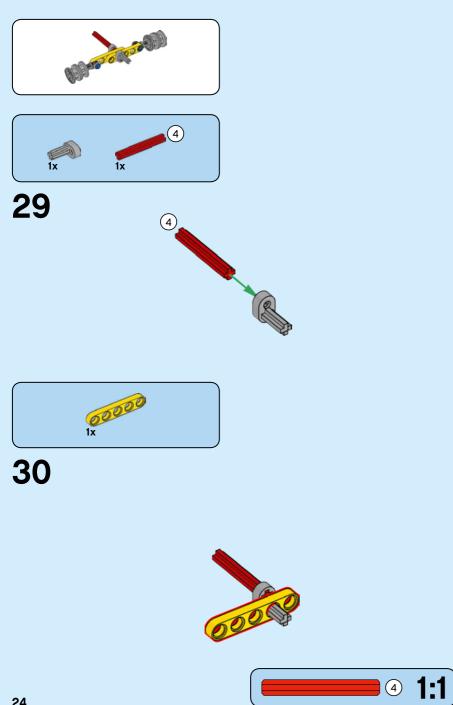


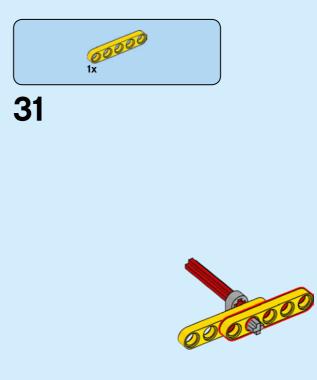


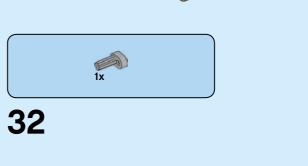


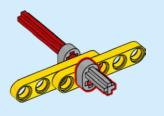


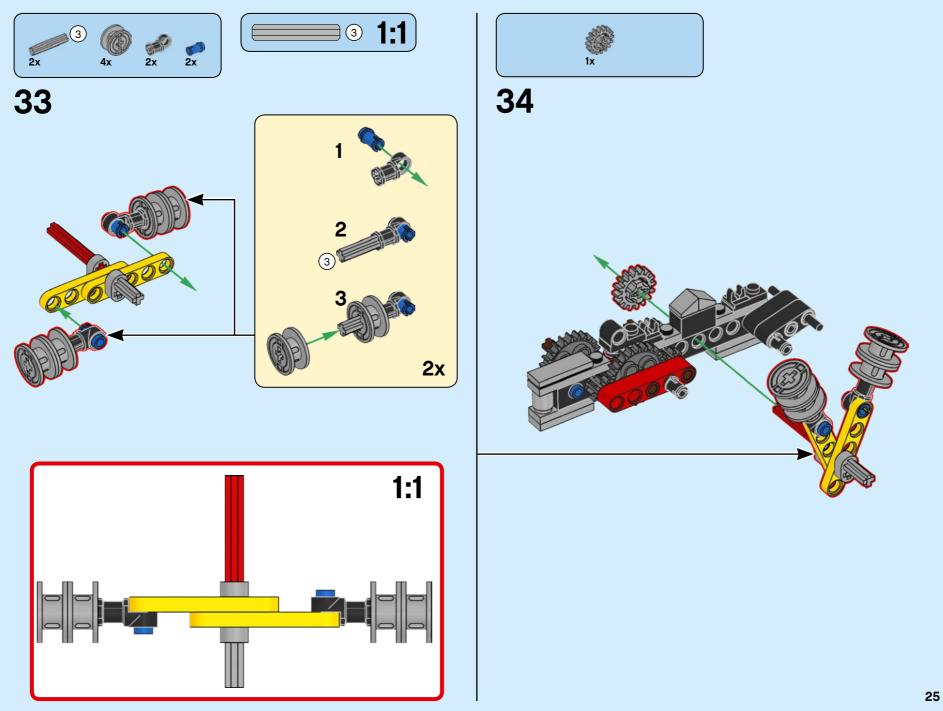






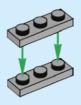






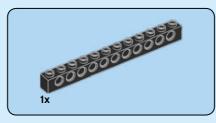


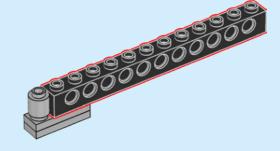




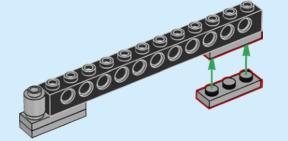


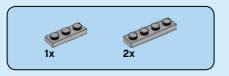


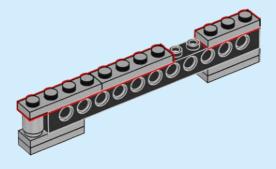


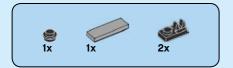


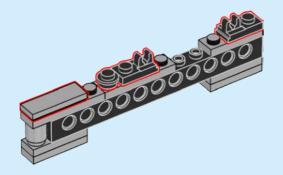


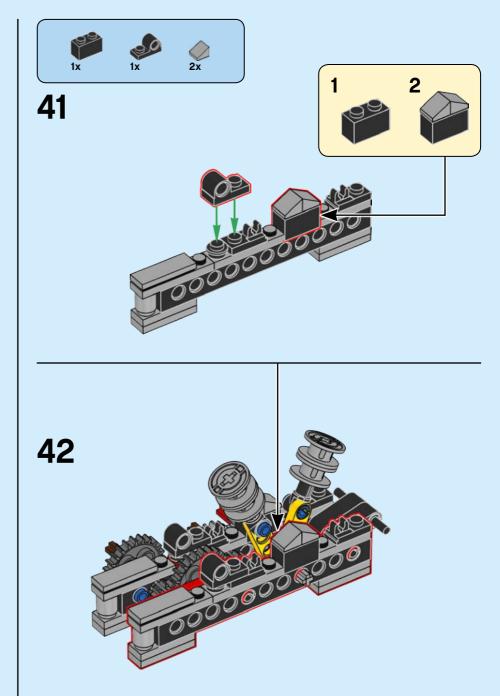




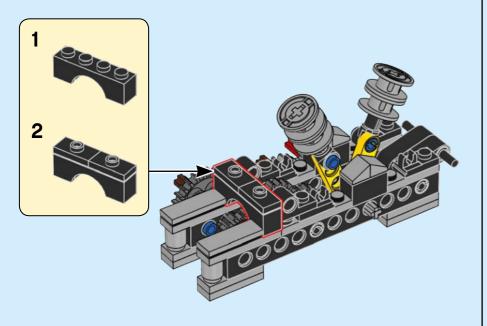


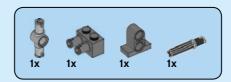


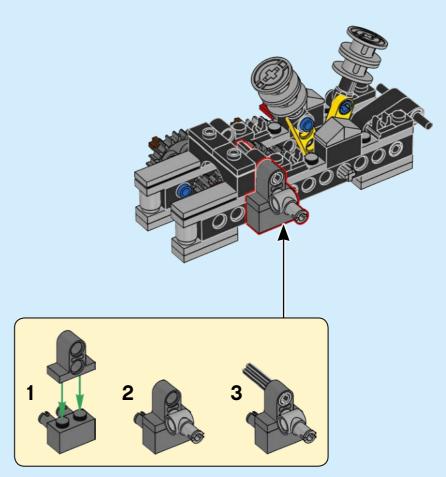


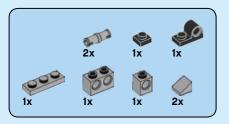


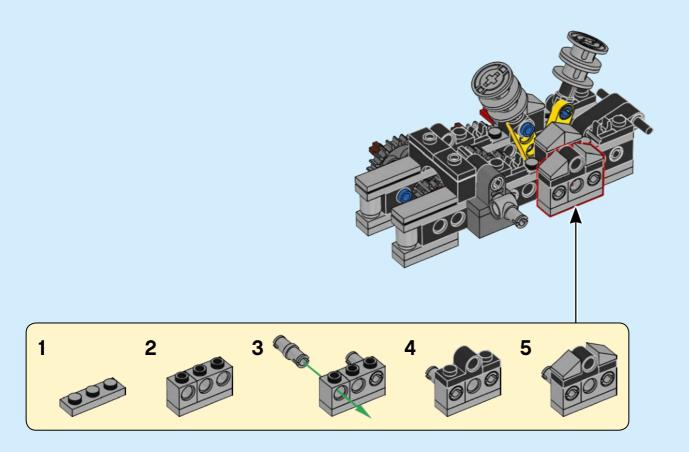


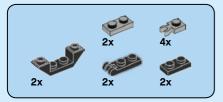


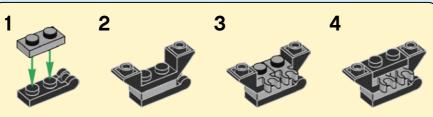


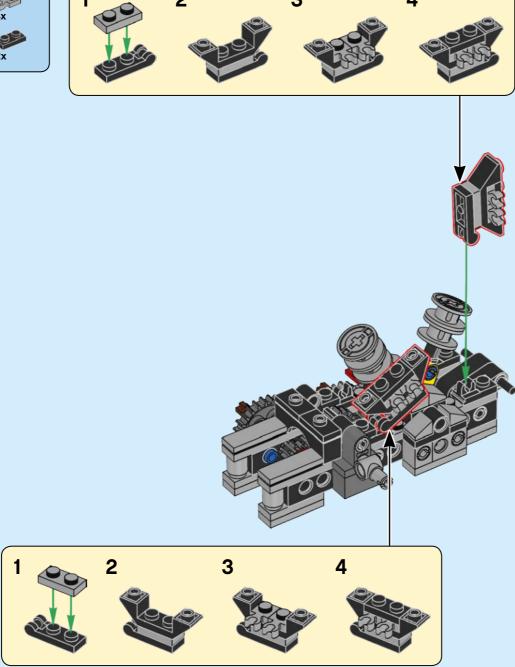


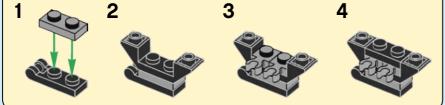


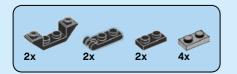


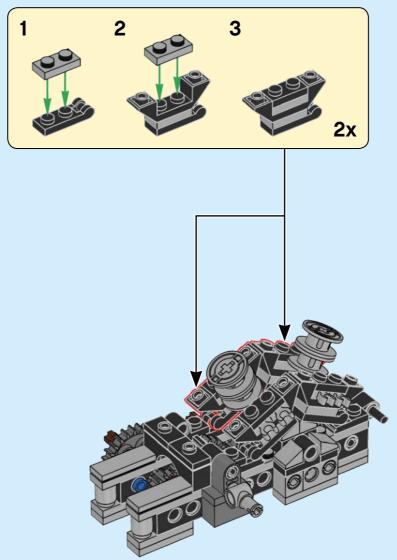


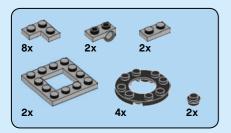


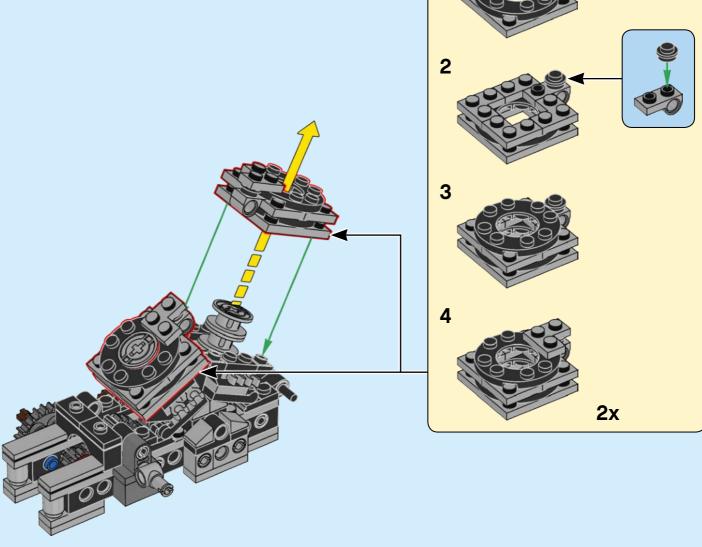






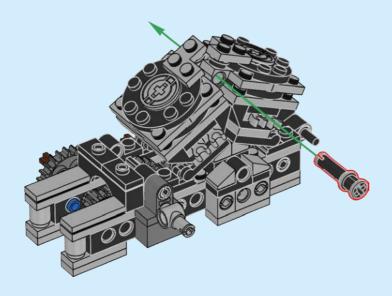


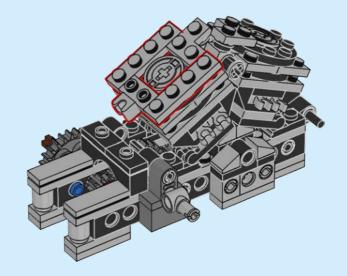


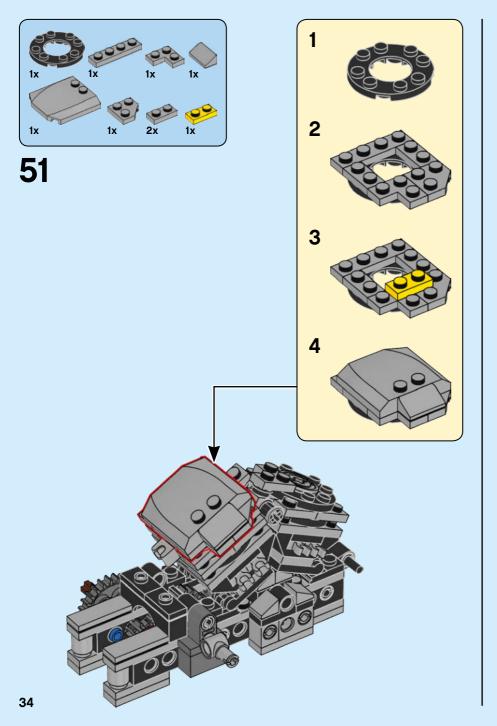


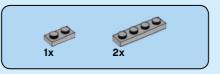


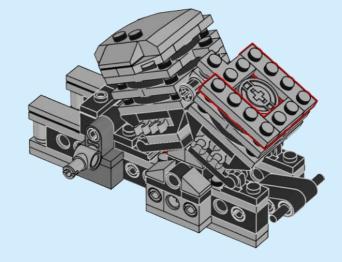


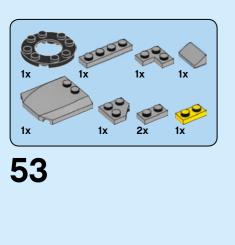


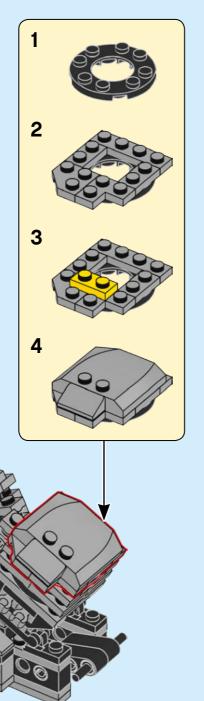






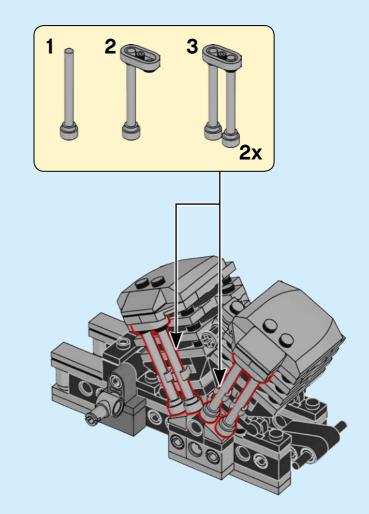


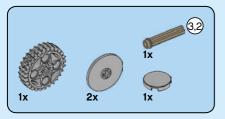




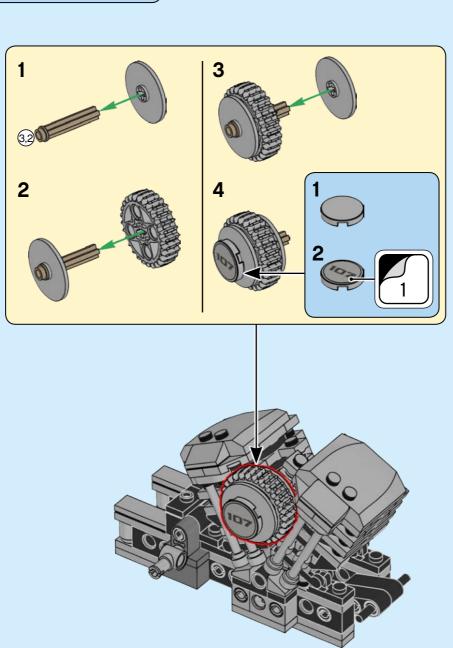




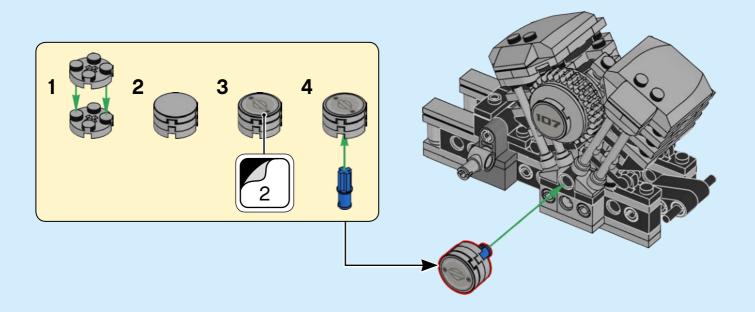




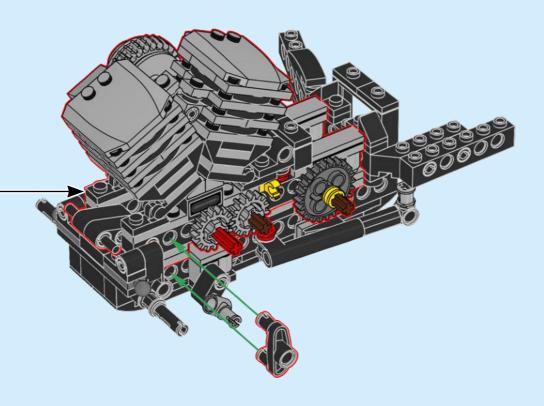




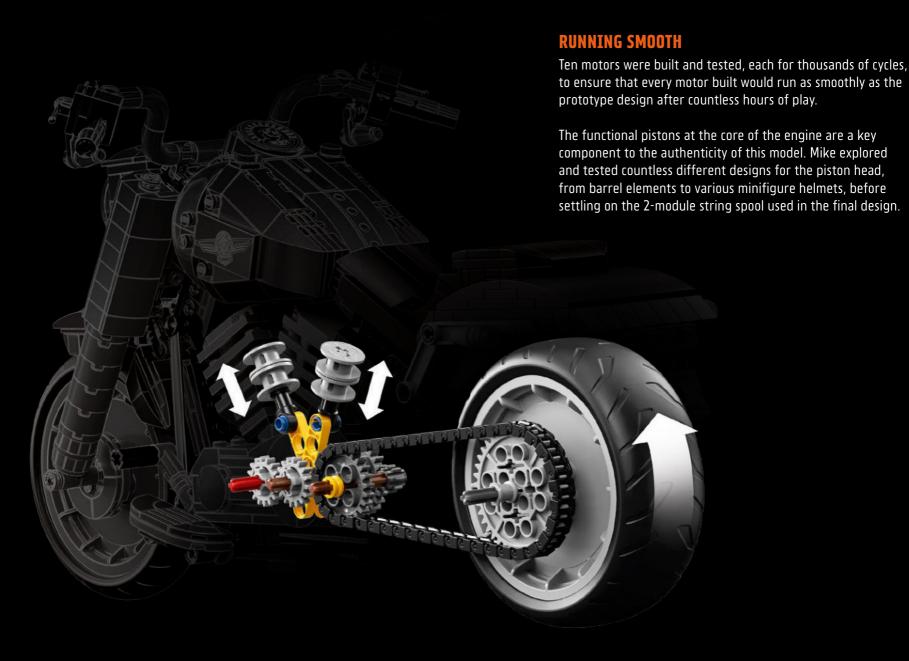




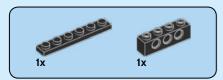


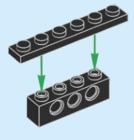


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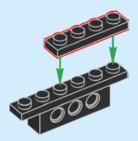


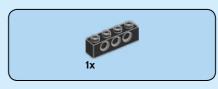


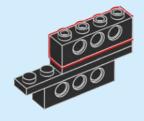




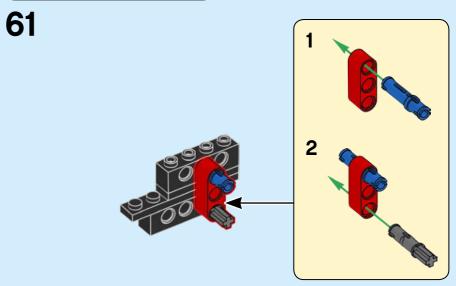


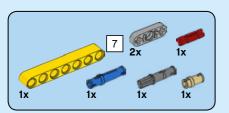


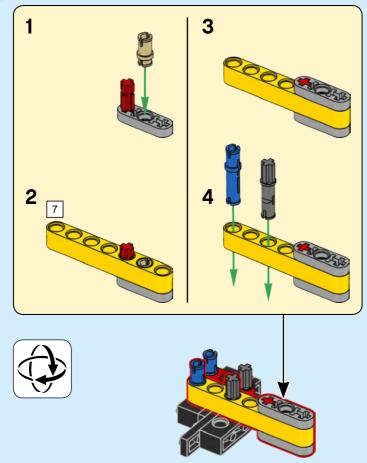


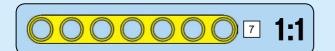


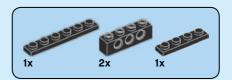


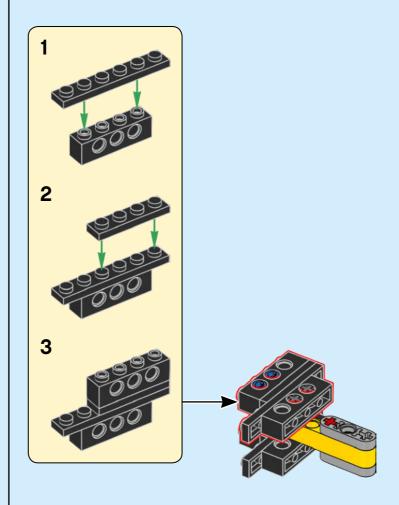




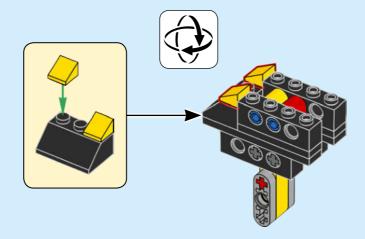


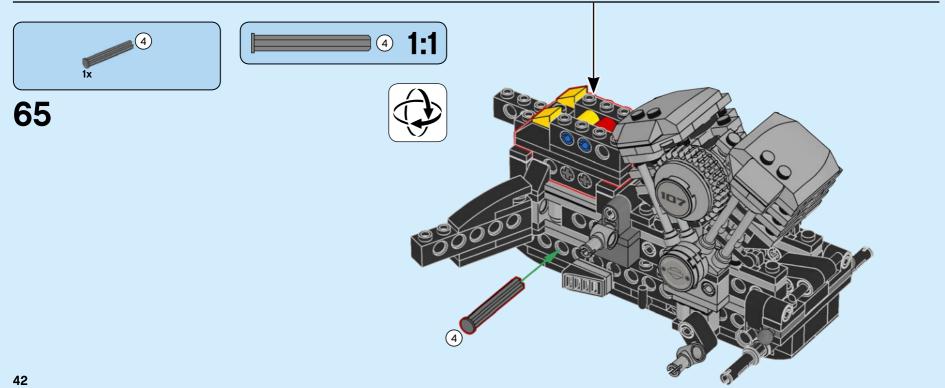




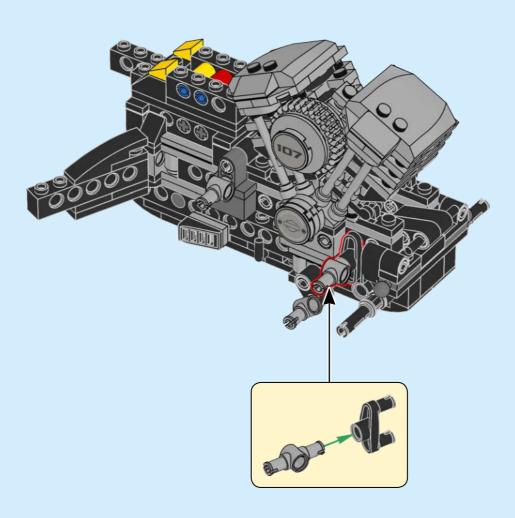


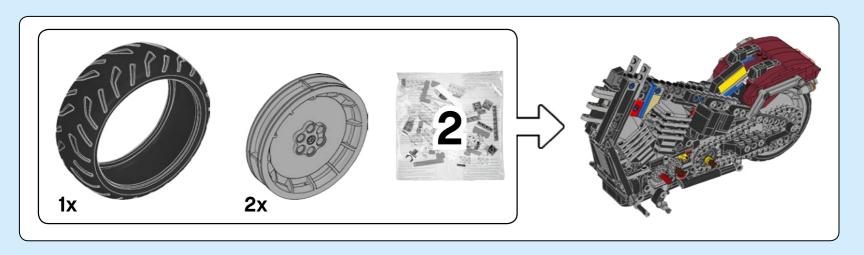


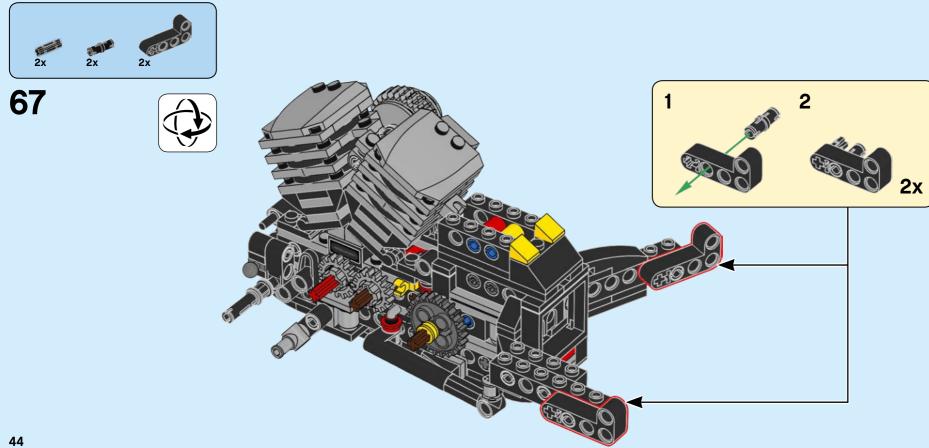




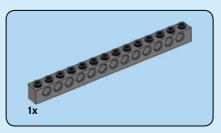




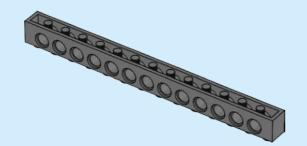


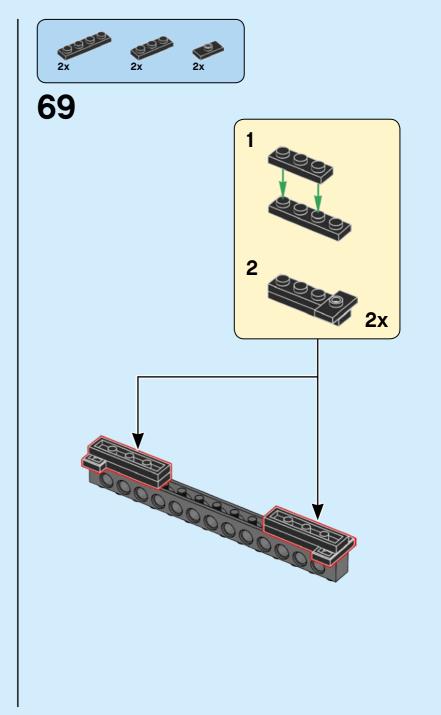




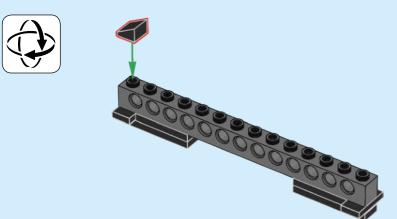




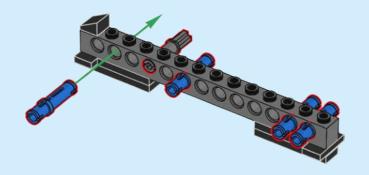


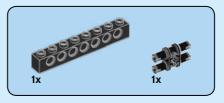


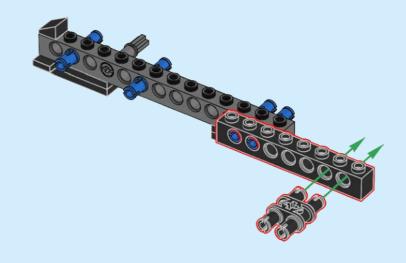


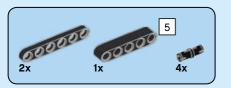


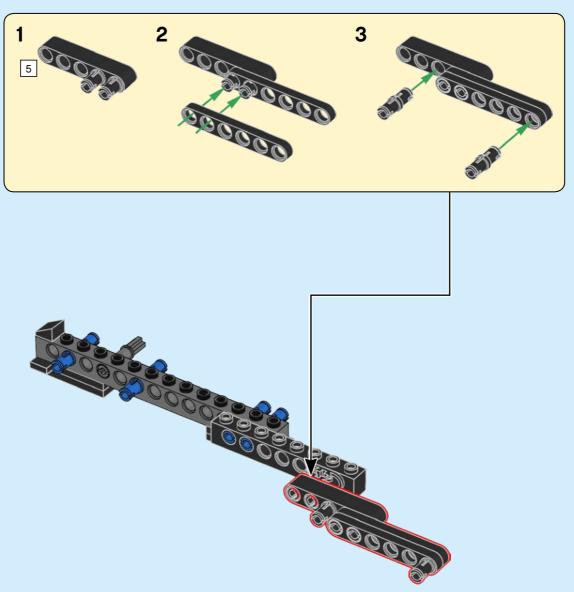




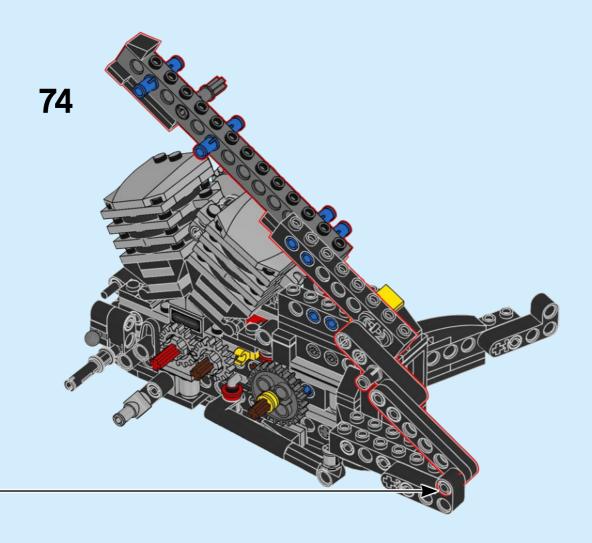






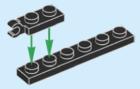




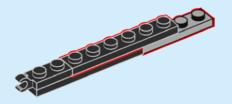




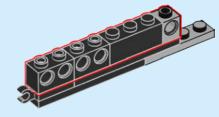




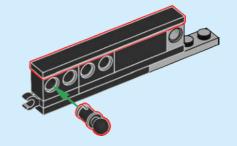


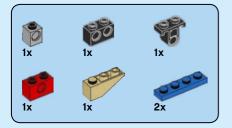


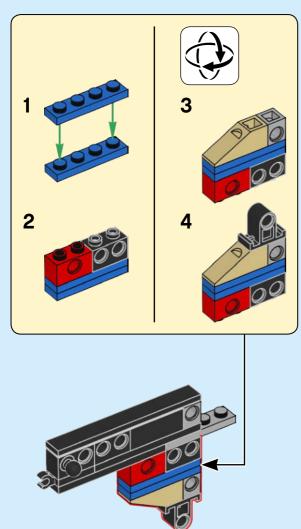


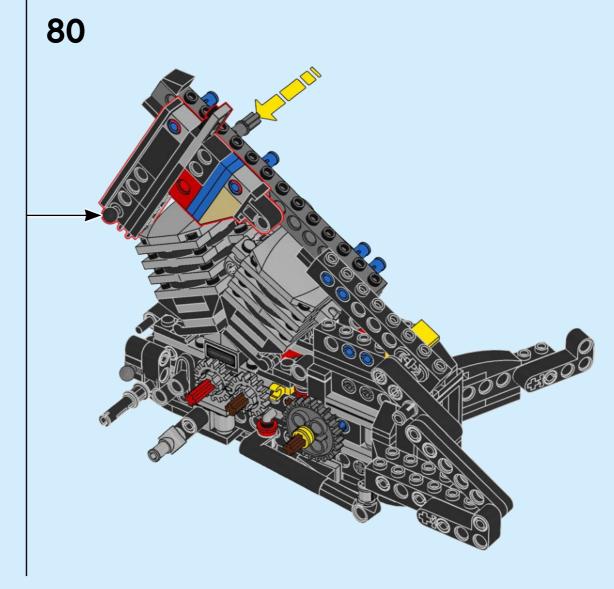




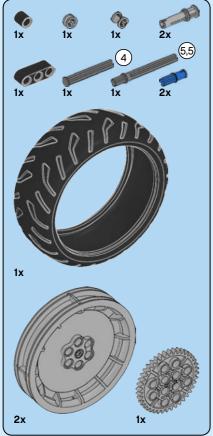




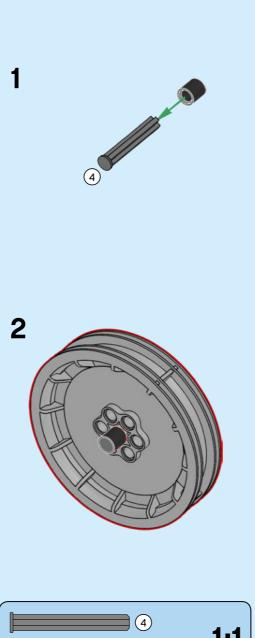


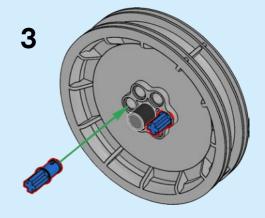


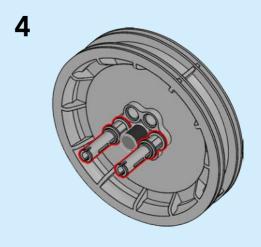


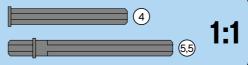


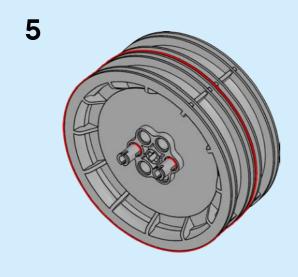


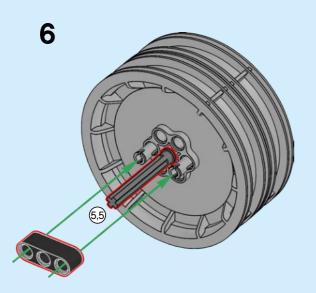


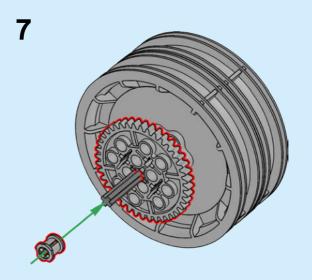


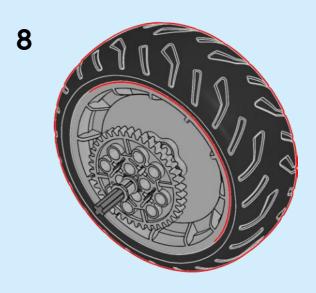


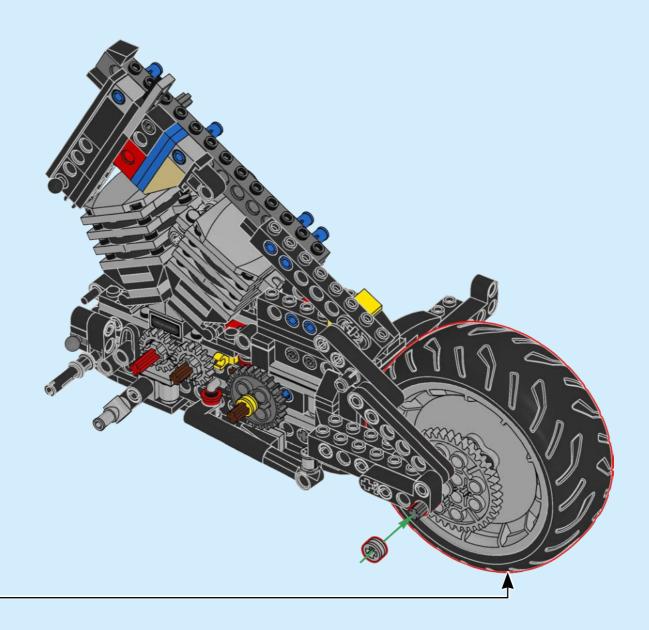




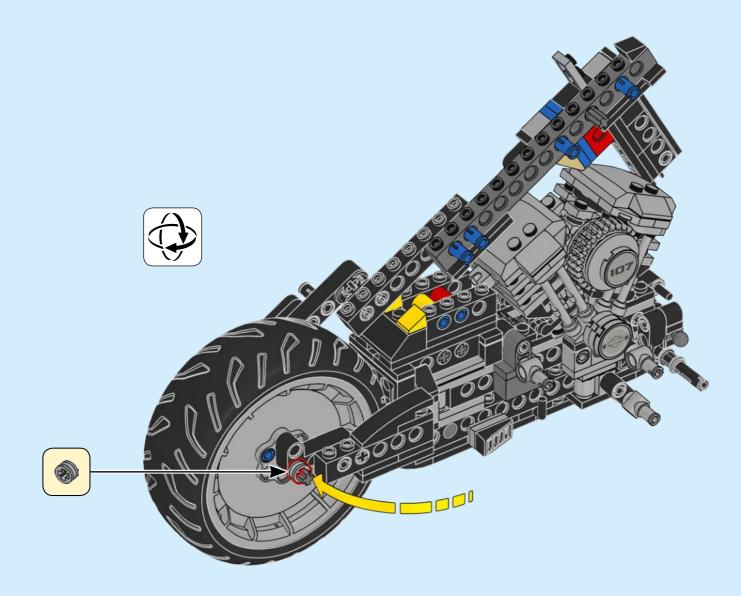












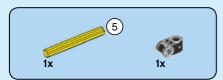
LAKESTER RIM

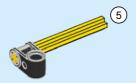
The Fat Boy® motorcycle features an iconic cast aluminum front and rear wheel. Mani Zamani, Element Designer, created this piece specifically for this model. The element is designed in a way that it can be used on its own or doubled up in order to mount the rear tire.

The wide 240 mm rear tire is a key component of the *Fat Boy*® model's muscular stance. For the LEGO® *Harley-Davidson*® *Fat Boy*® motorcycle, Mani developed a 35 mm tire, the widest motorcycle tire ever made in LEGO bricks.

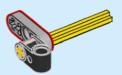






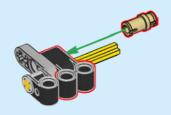






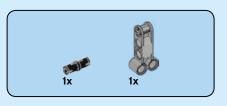


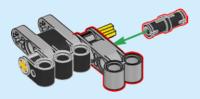


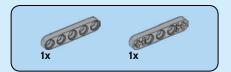




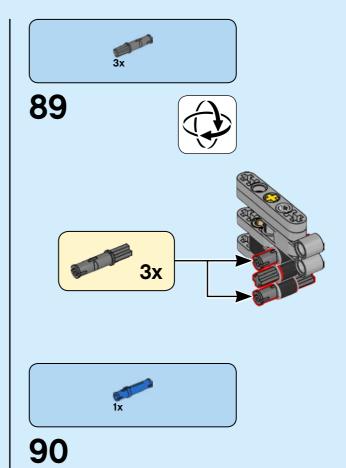


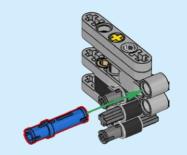


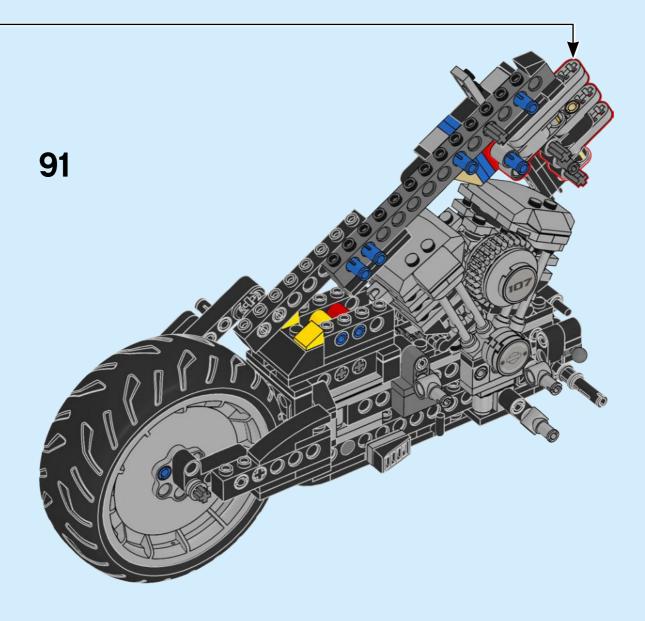


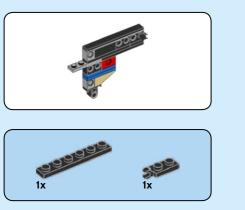




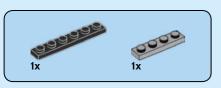


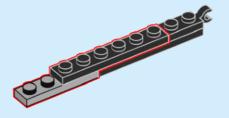




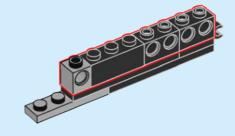




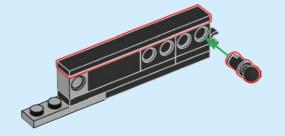


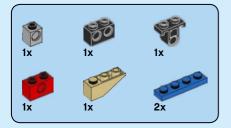


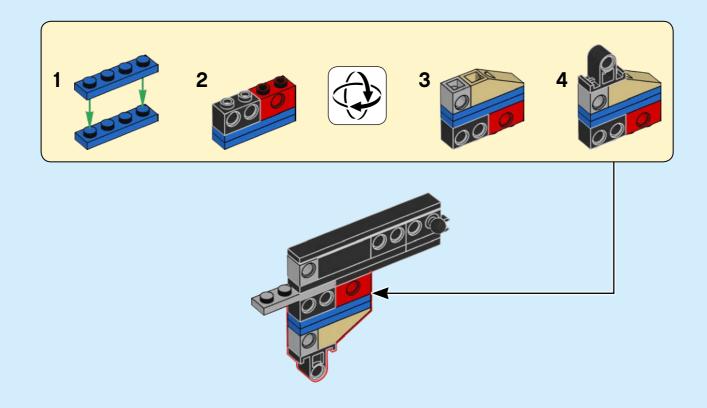


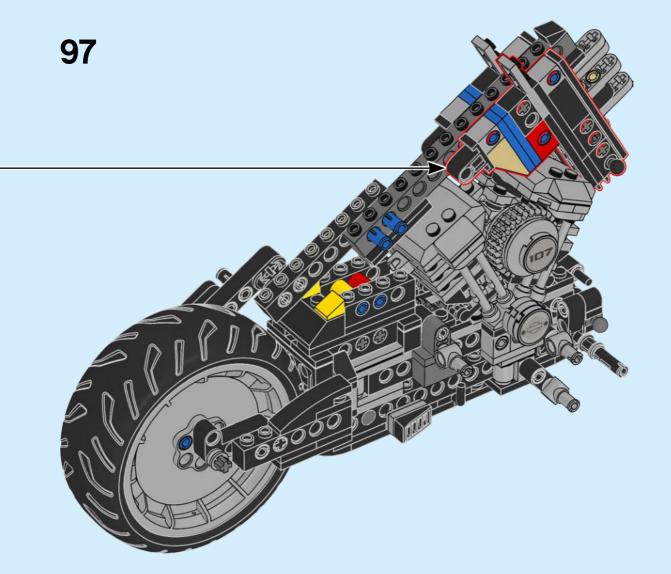




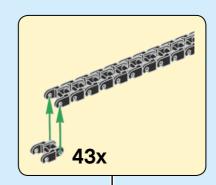


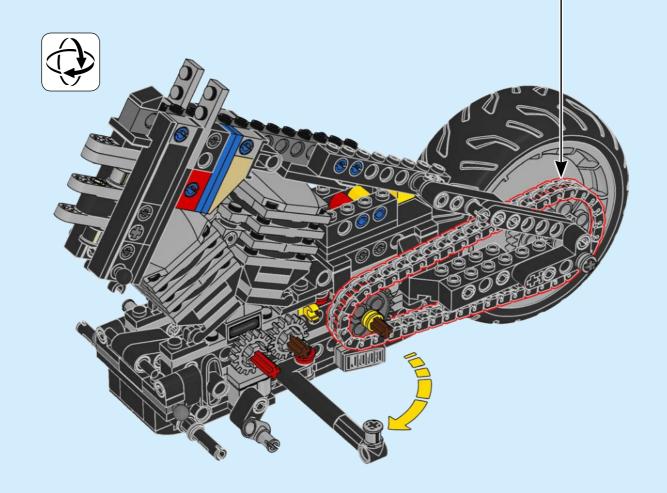


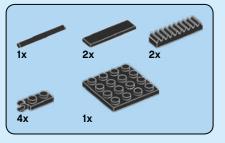


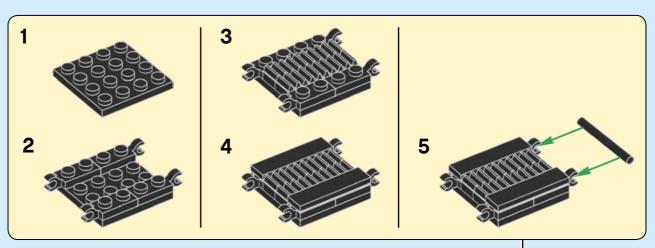


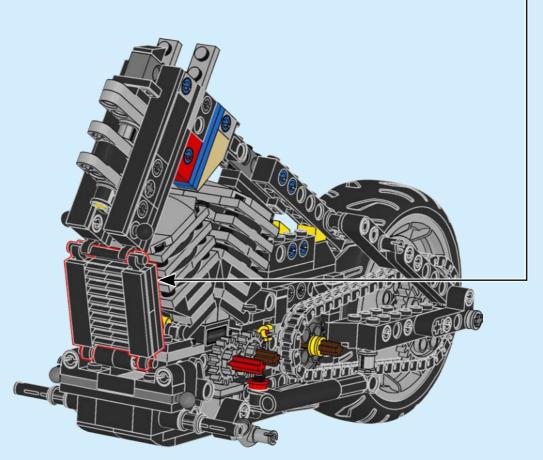




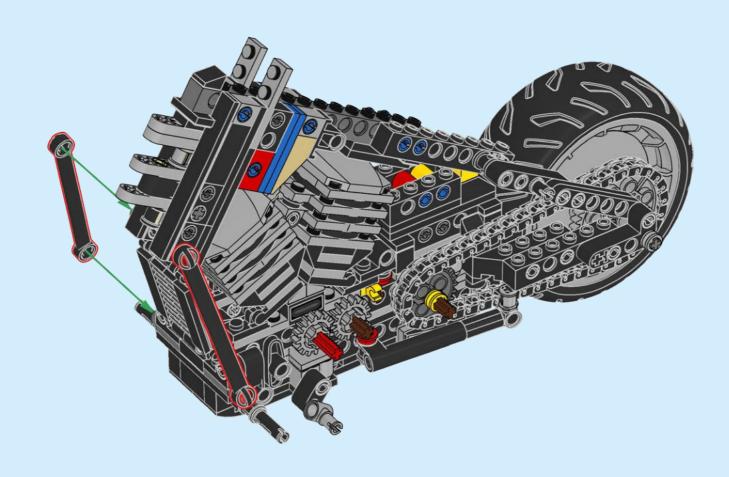






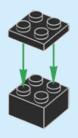


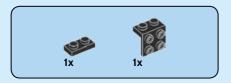






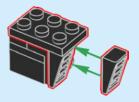






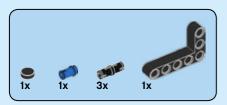


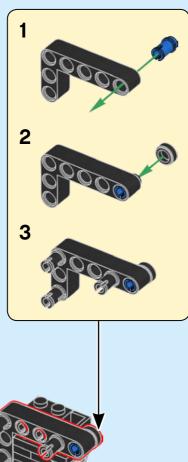




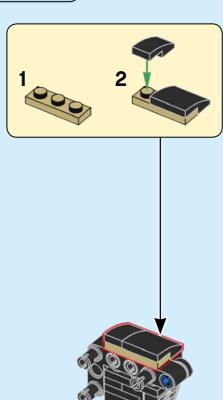


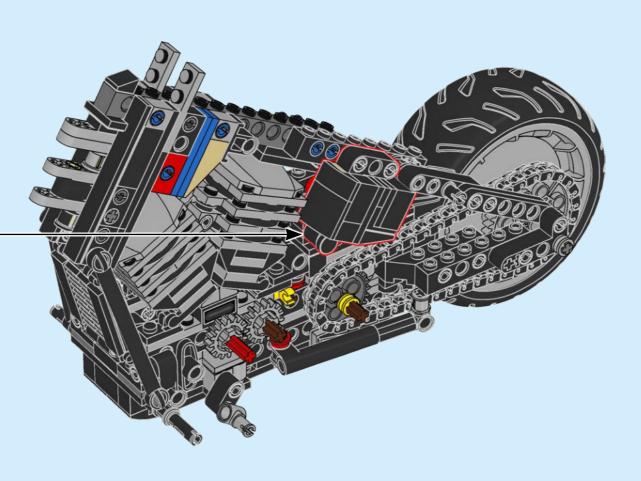








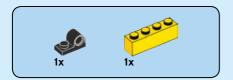




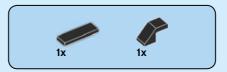


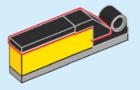




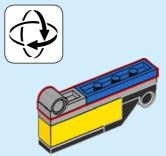










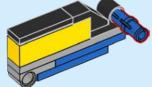




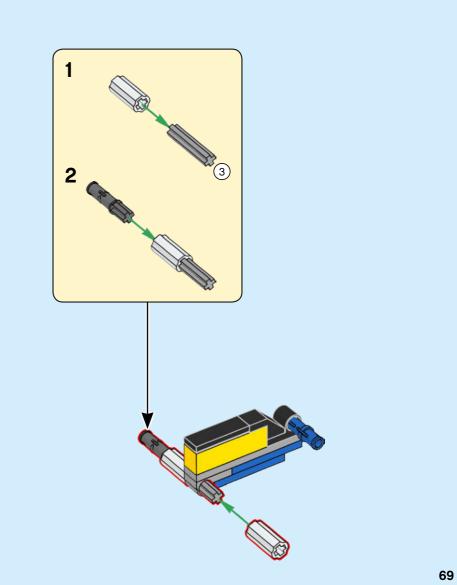




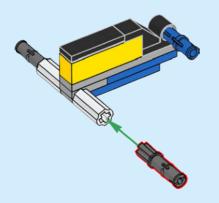


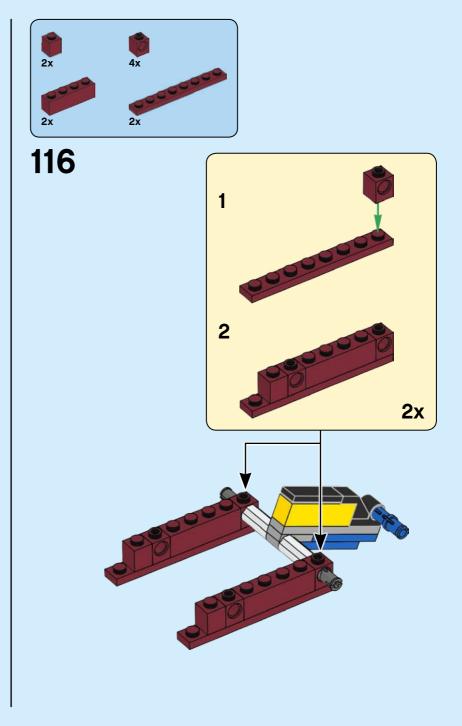


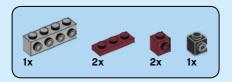


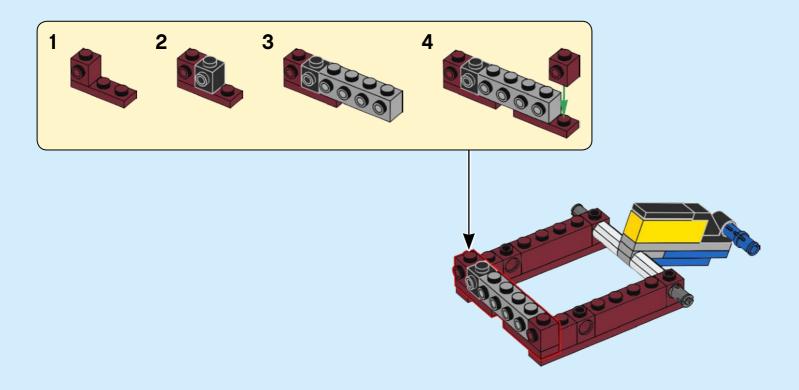


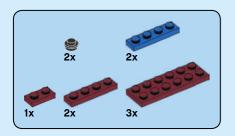


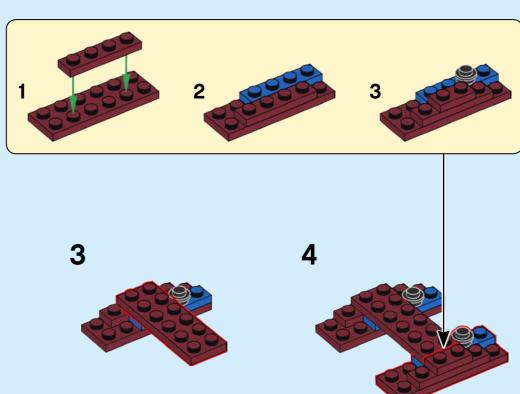


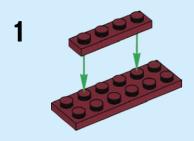


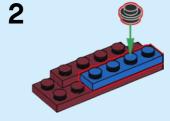


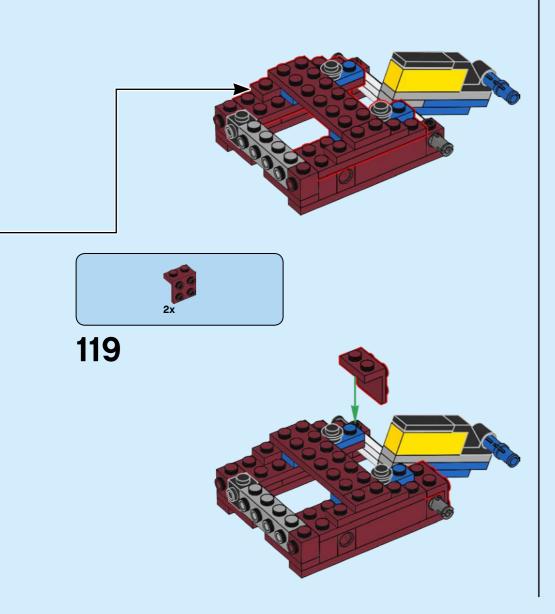


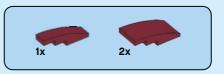


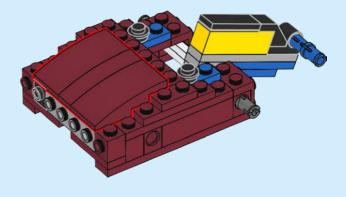




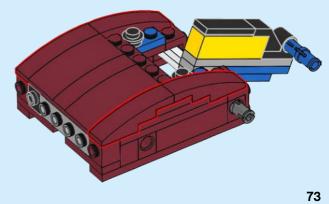


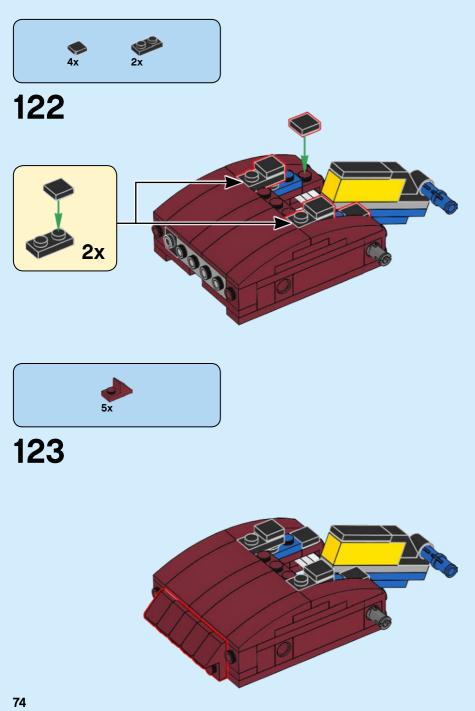






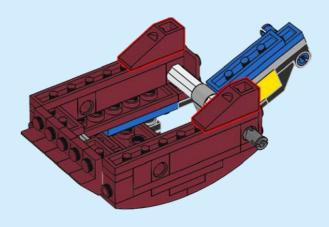




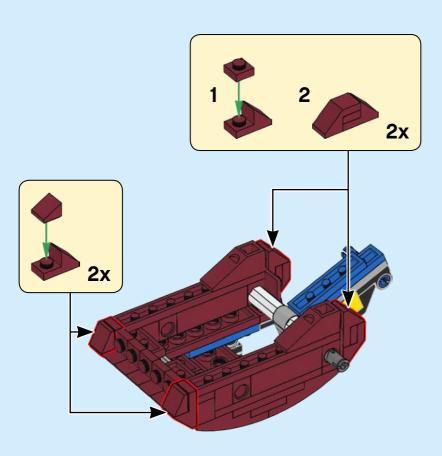


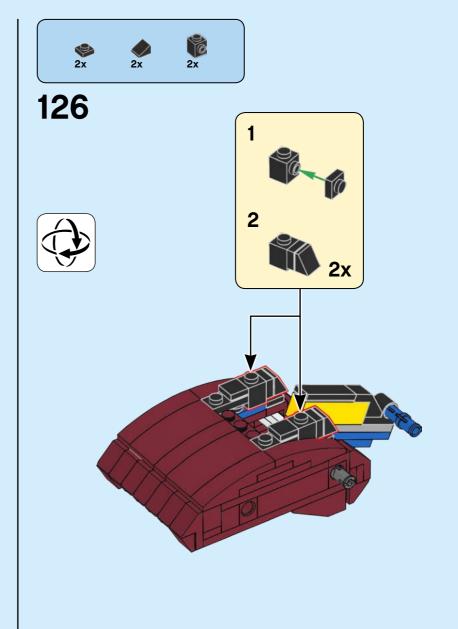


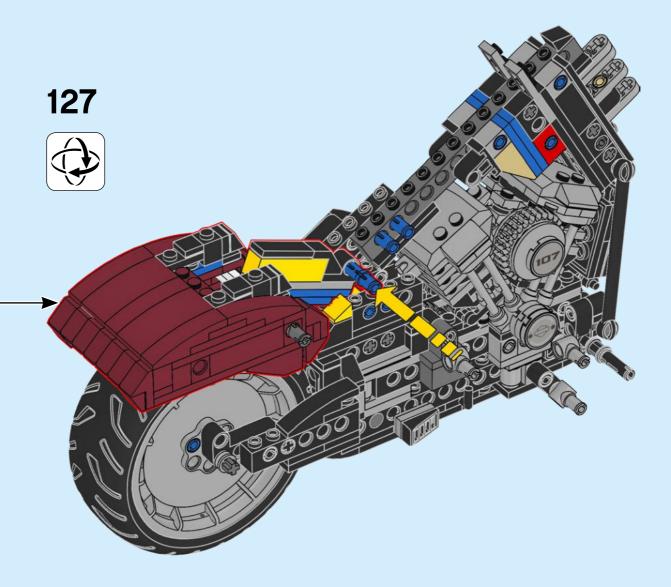


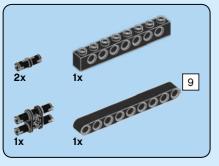


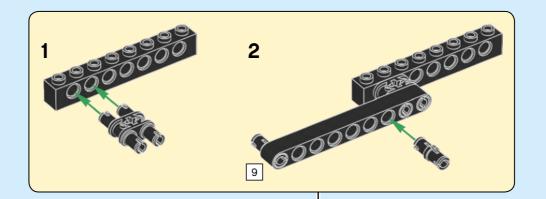


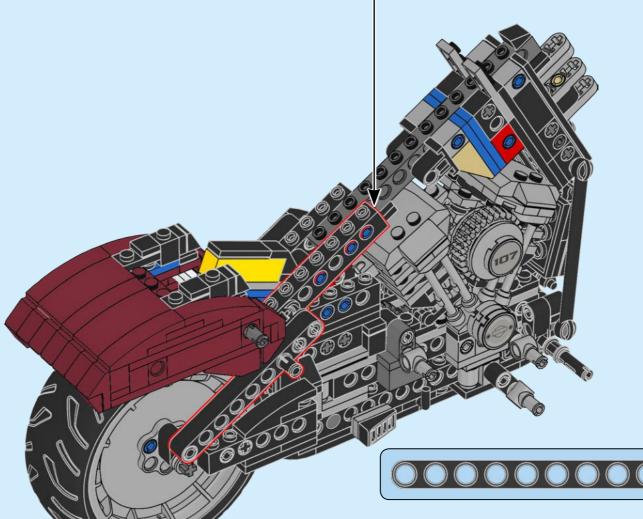


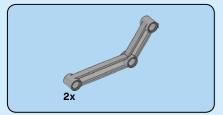


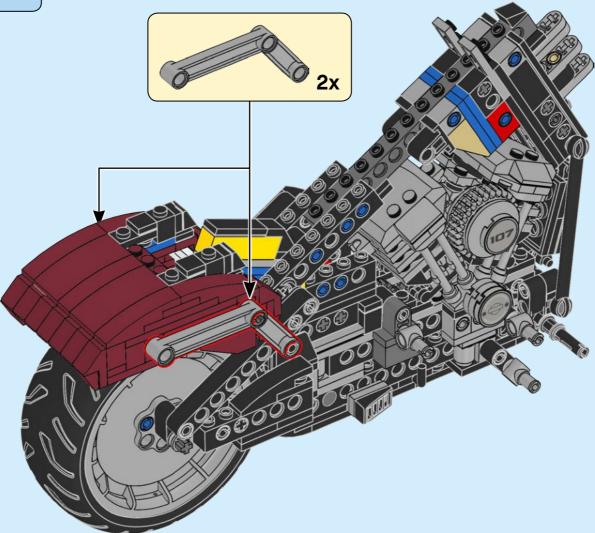




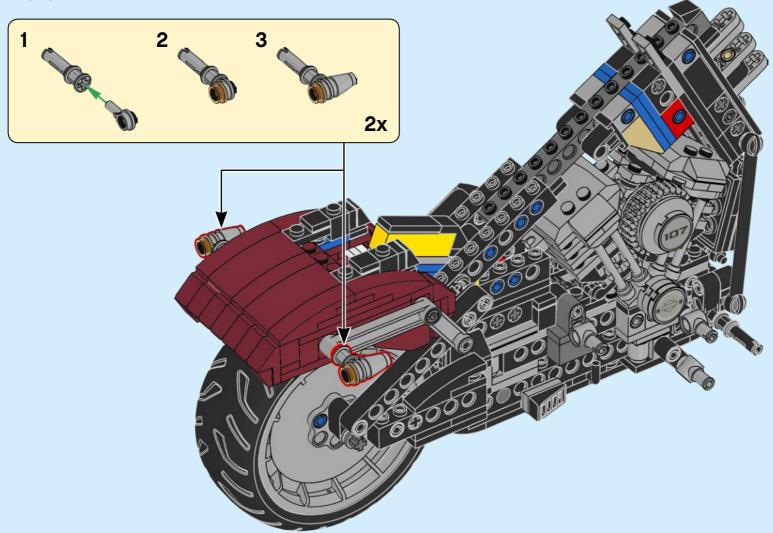


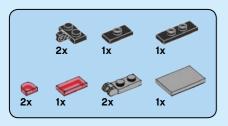






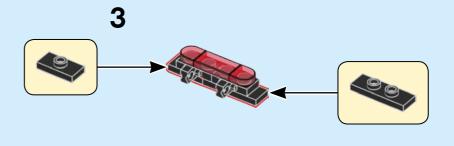


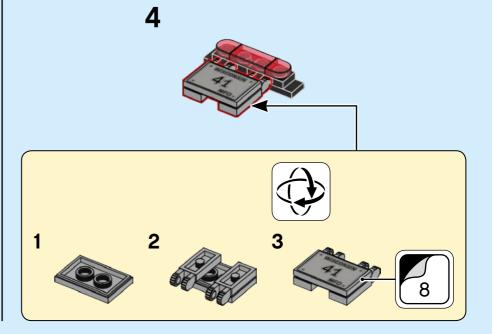


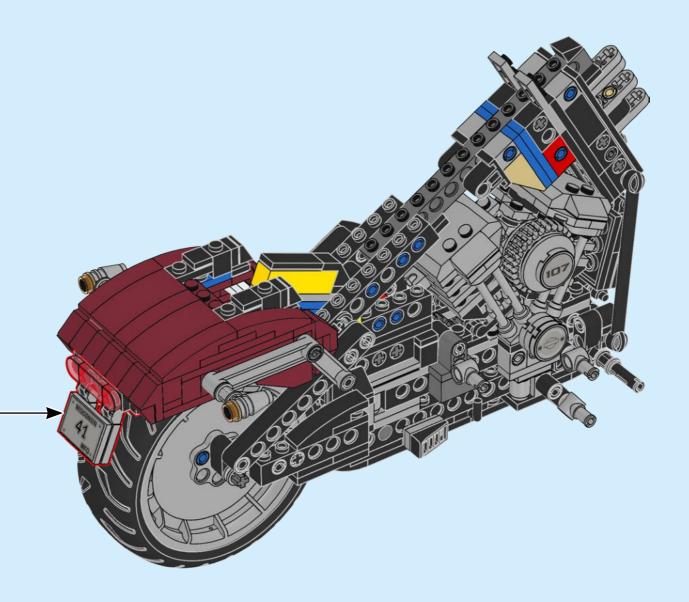






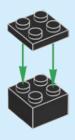


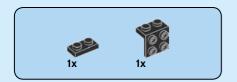


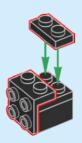


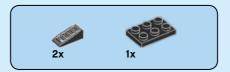


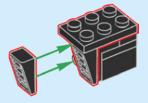


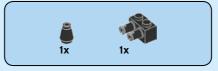




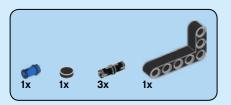


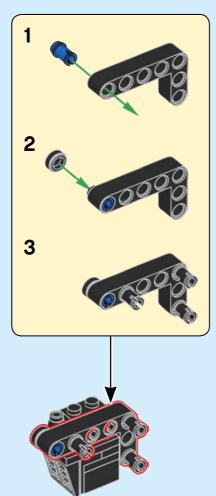




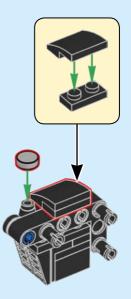


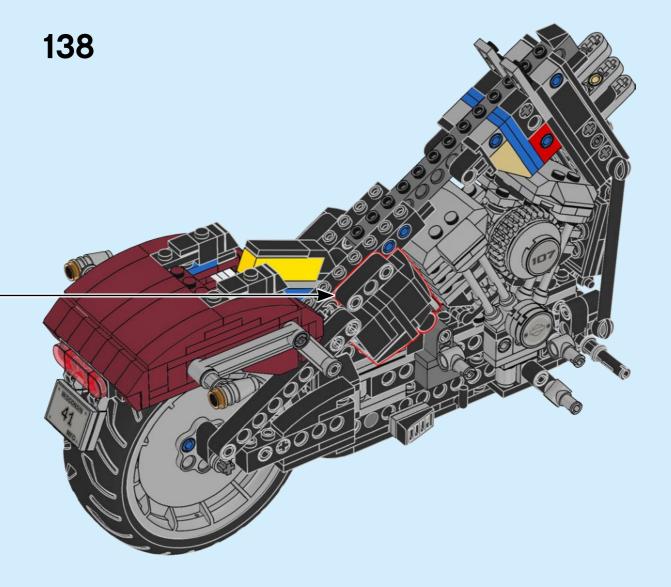


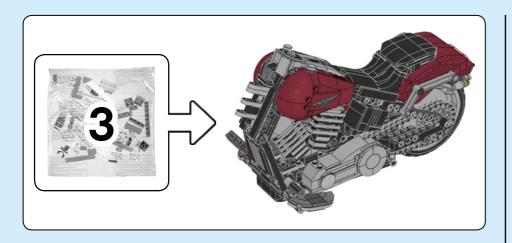


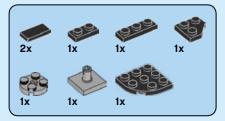






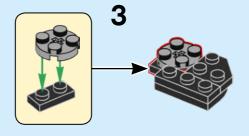




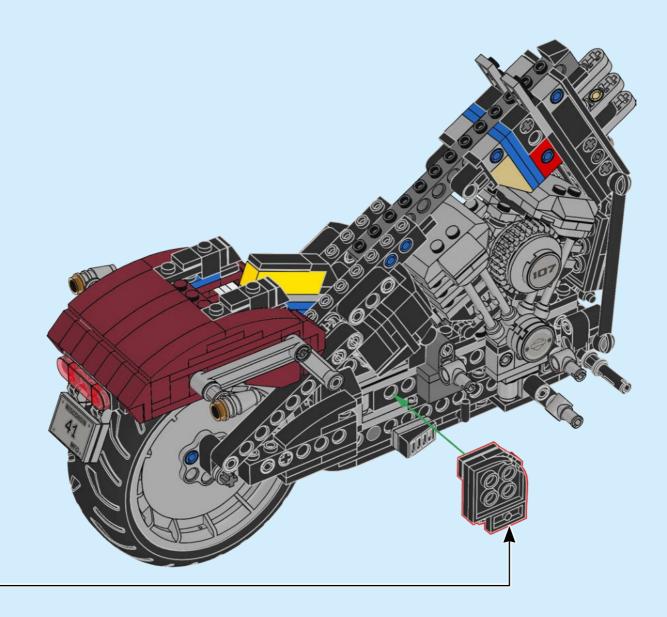


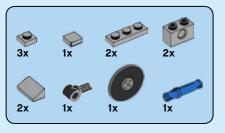


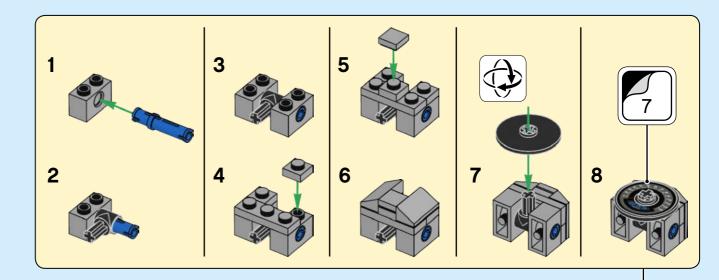


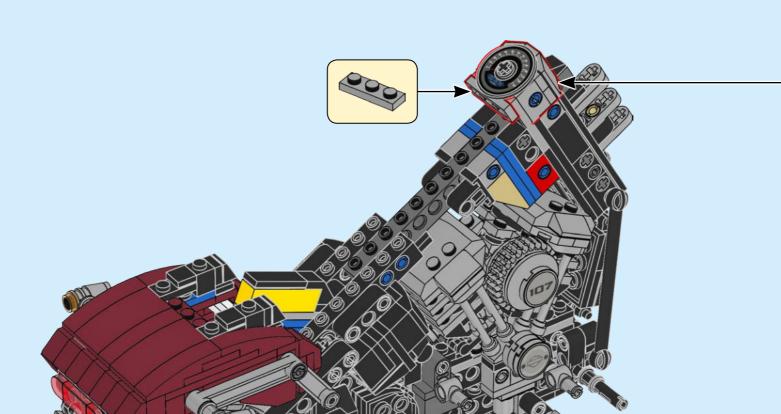










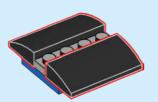


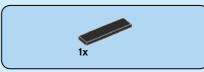


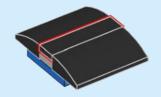




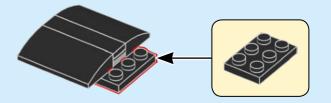






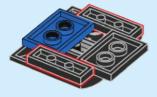




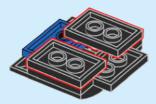




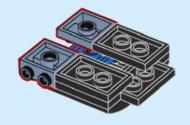






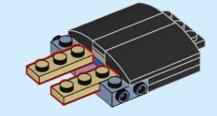




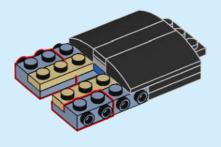




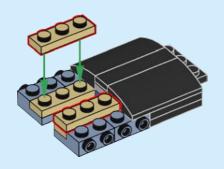


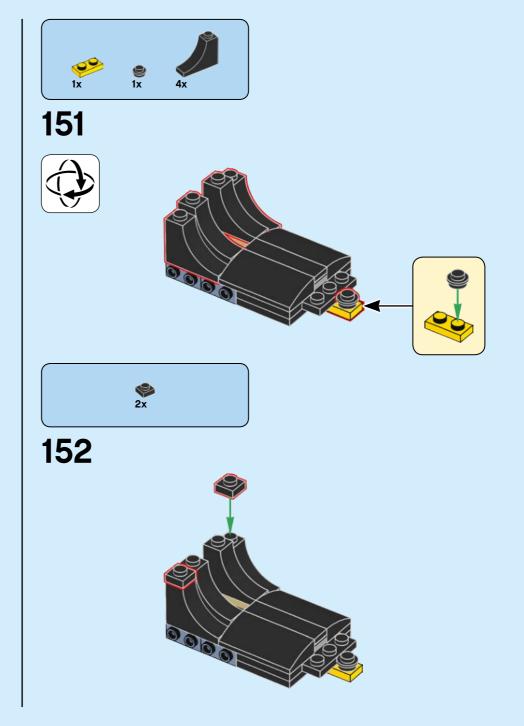


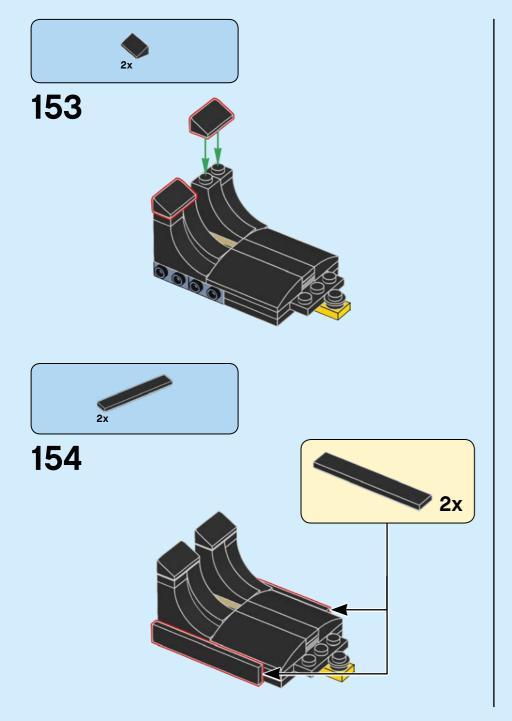






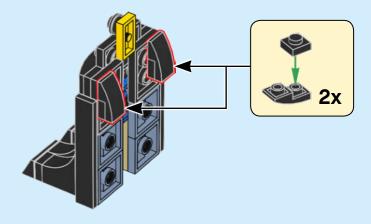


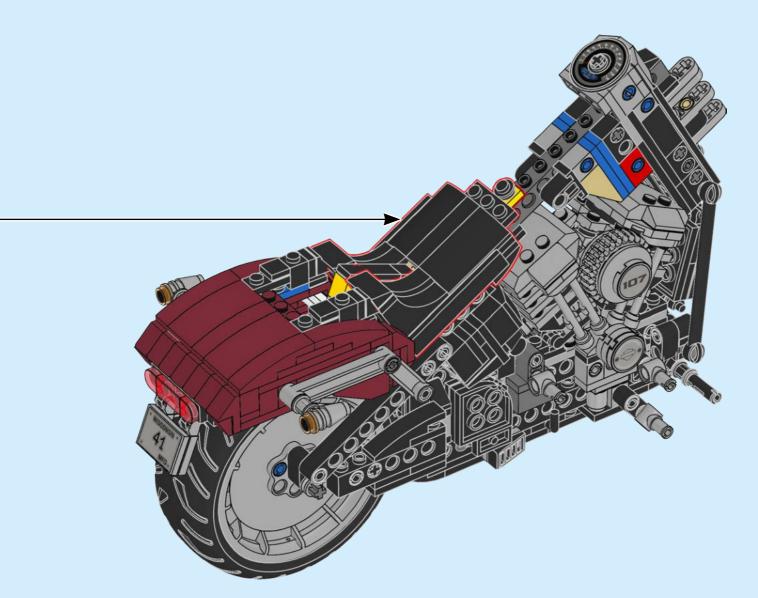




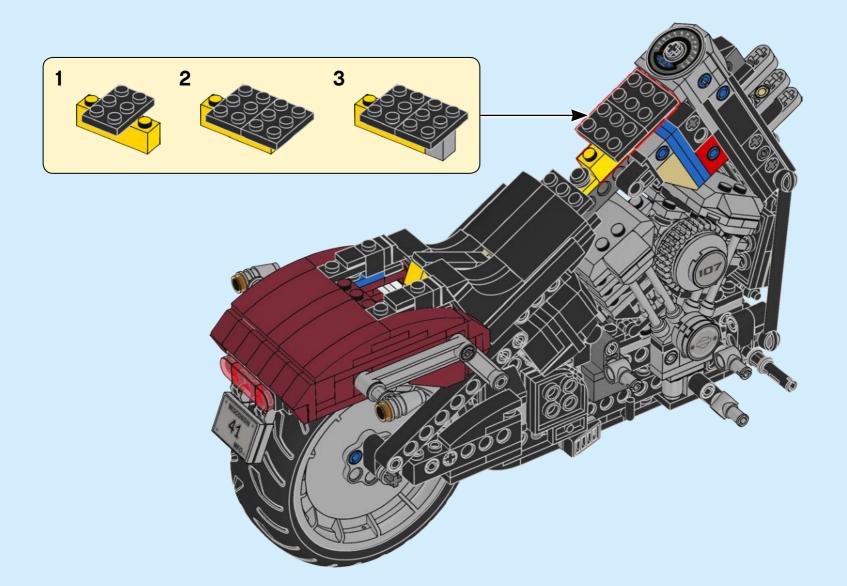


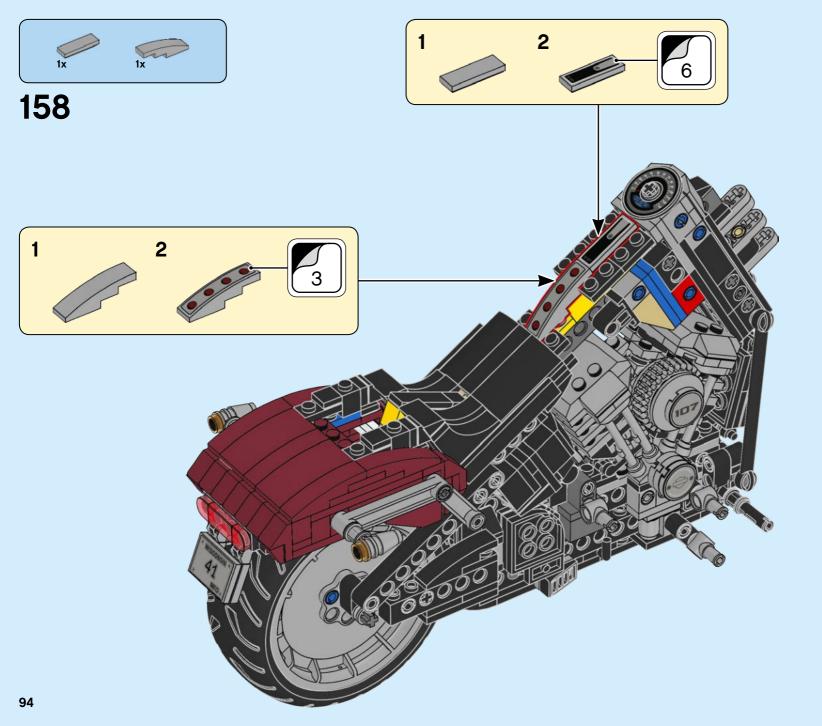


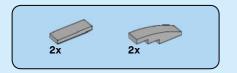


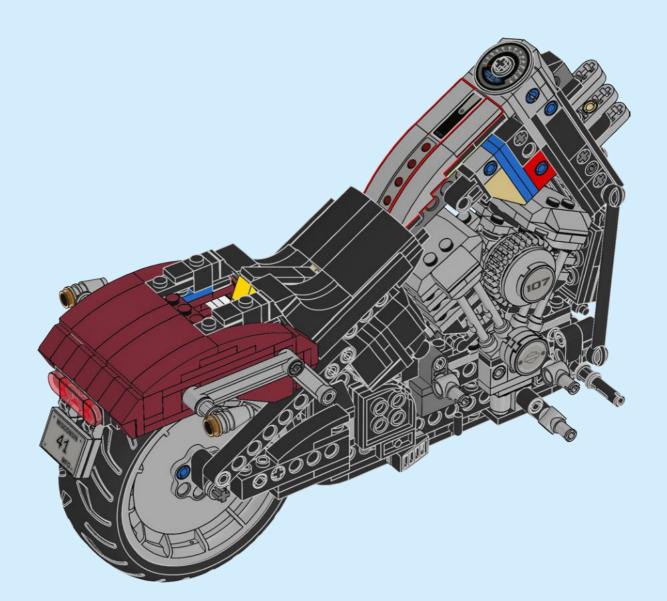


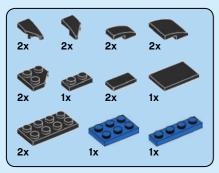




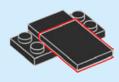




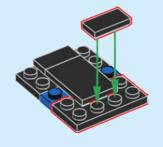


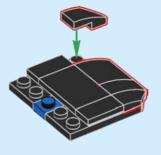


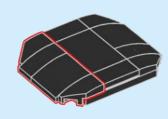


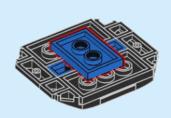


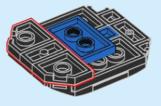


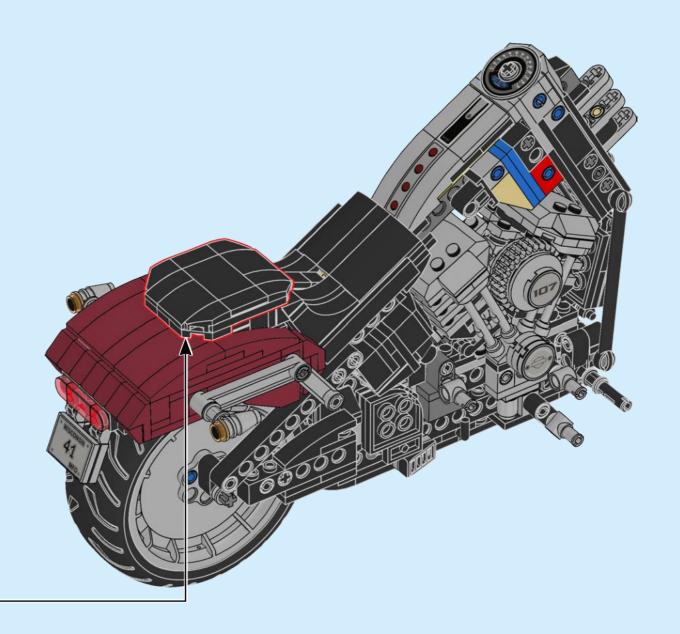








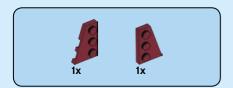


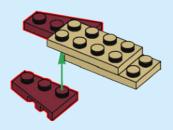




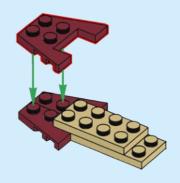


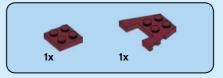




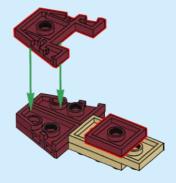


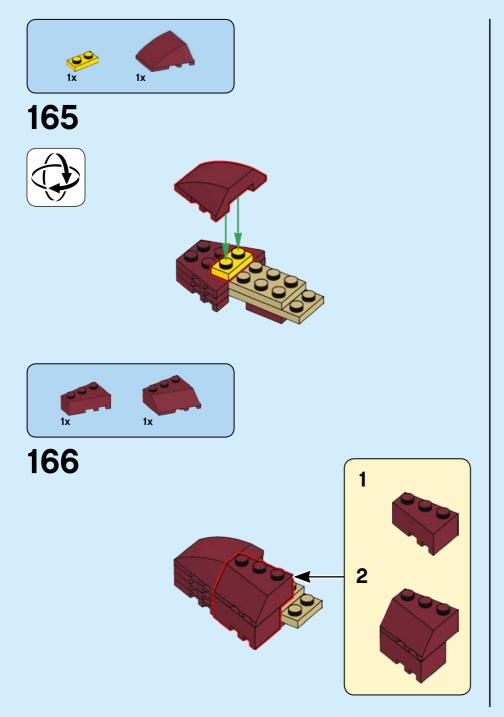


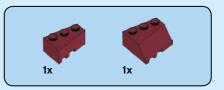


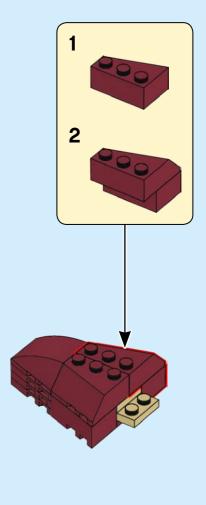


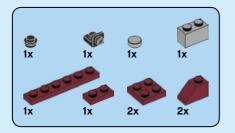


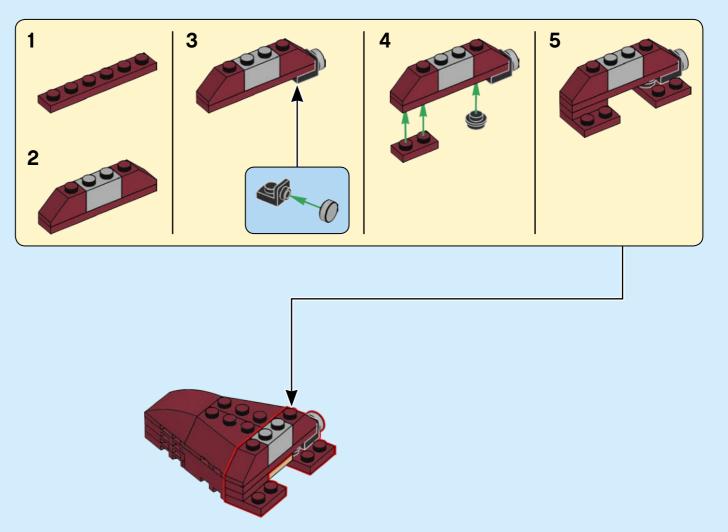


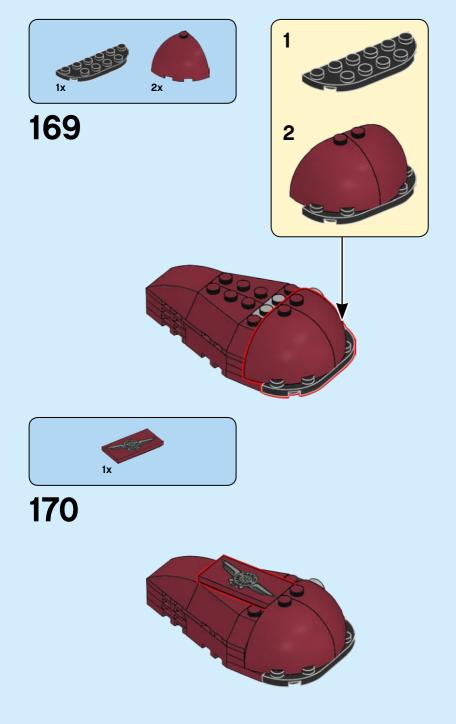




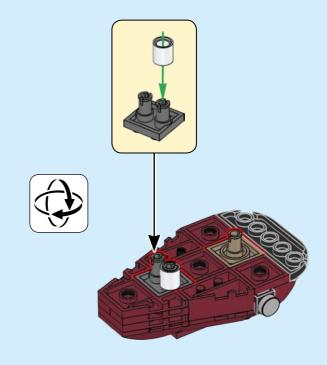


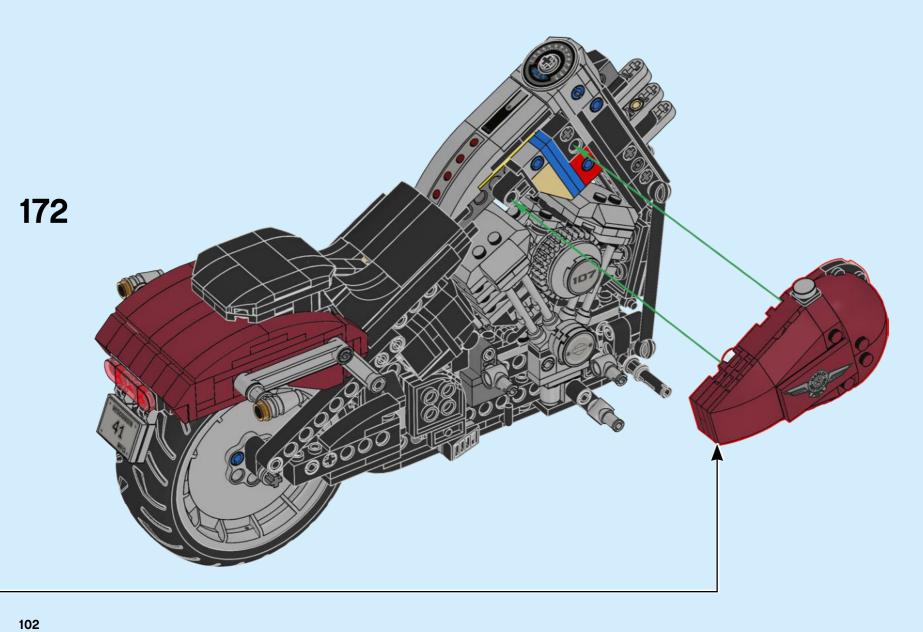


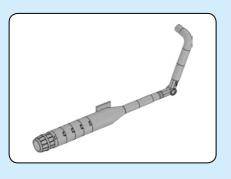


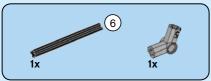




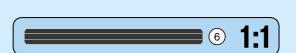




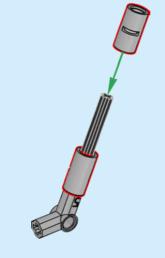




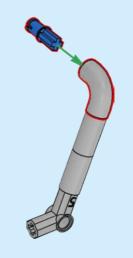


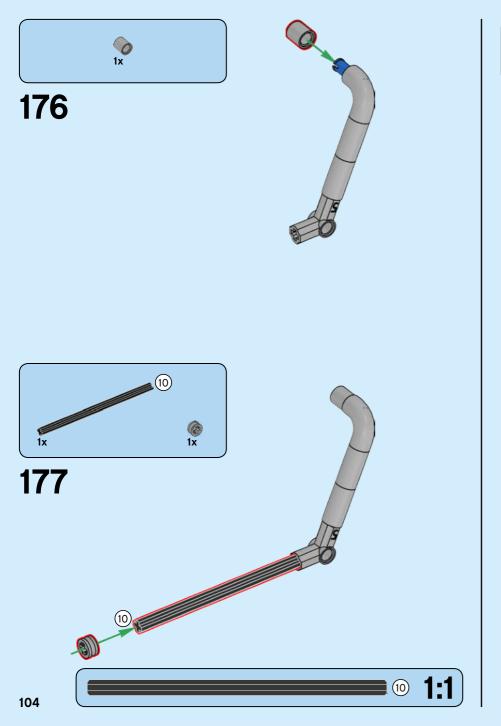




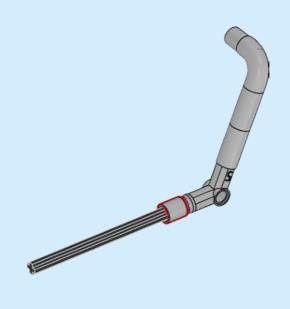


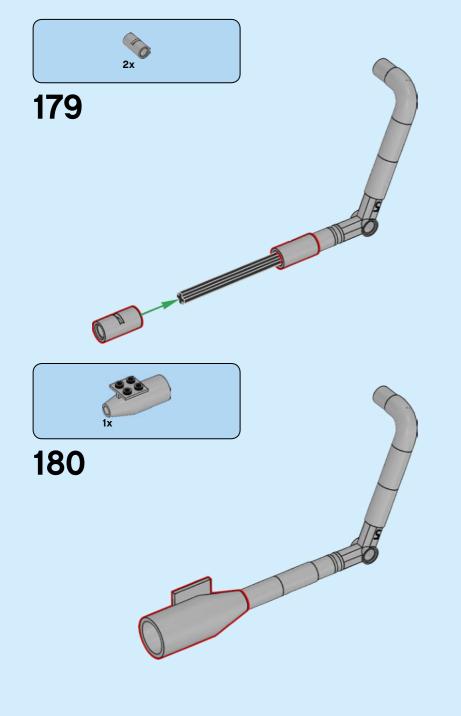


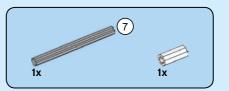


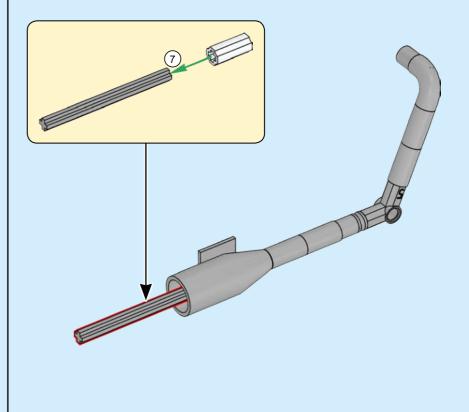




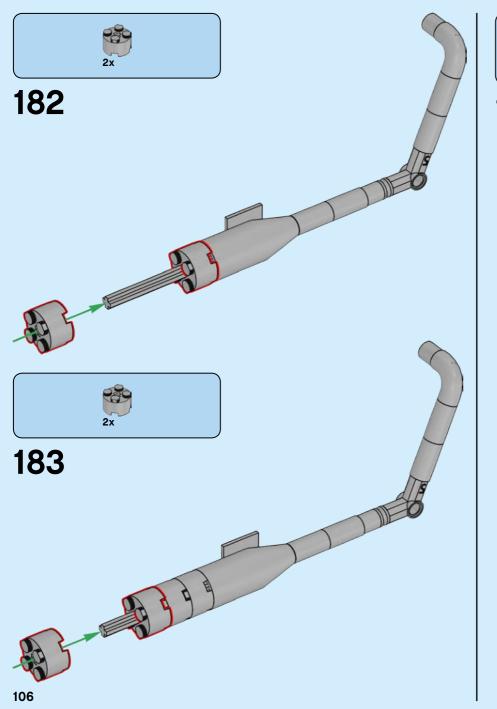




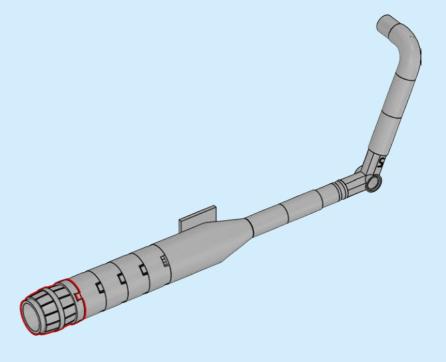


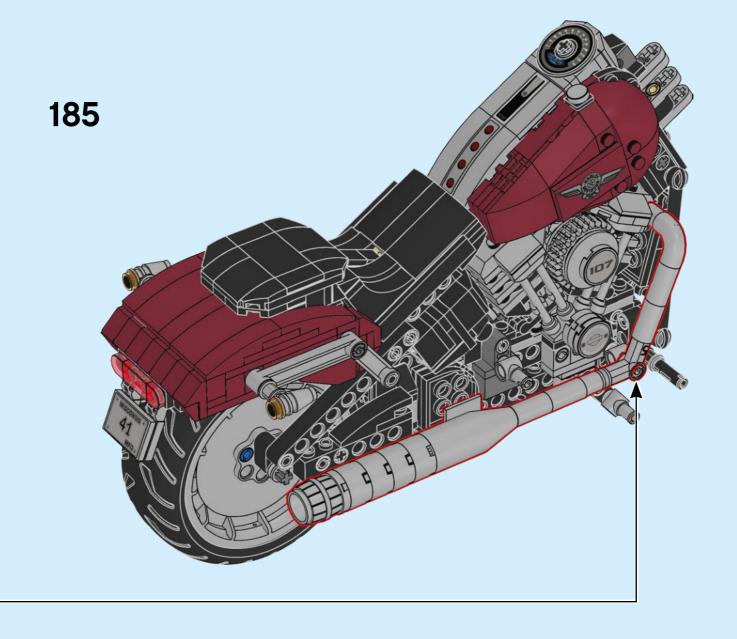


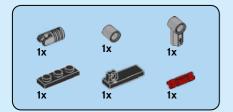
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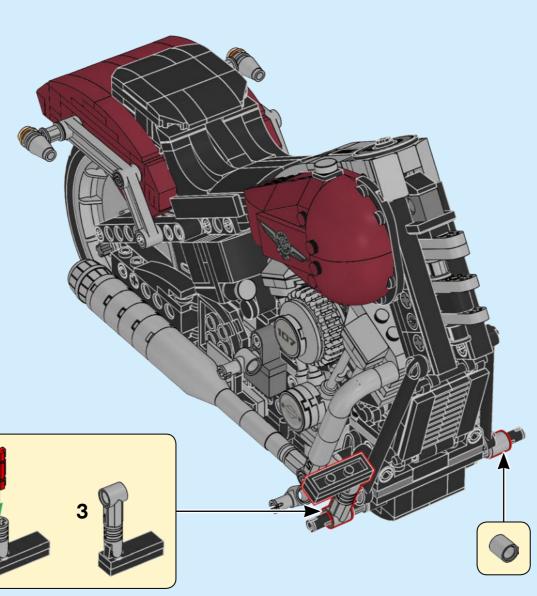




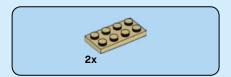




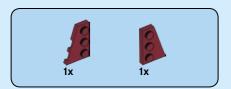


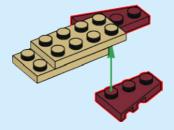




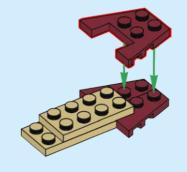


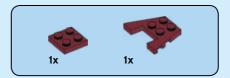


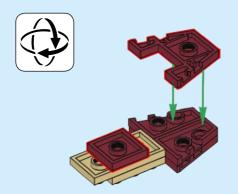




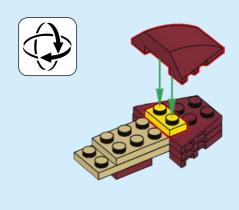


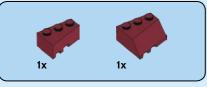


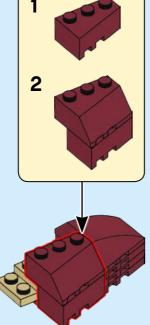


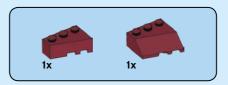


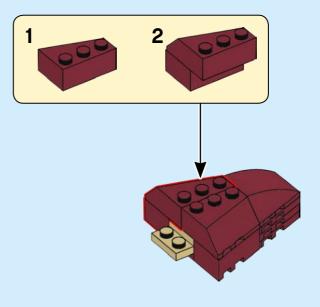


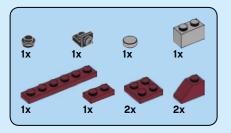


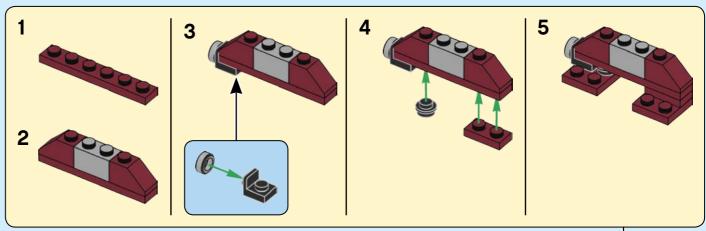


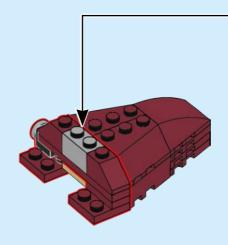


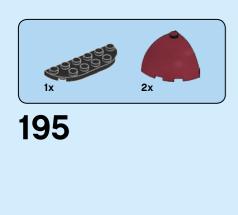


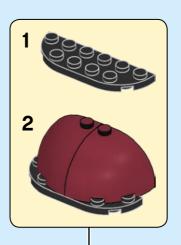


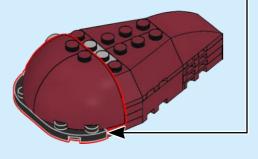


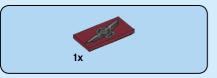


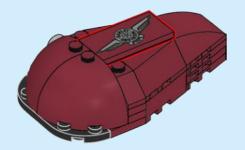




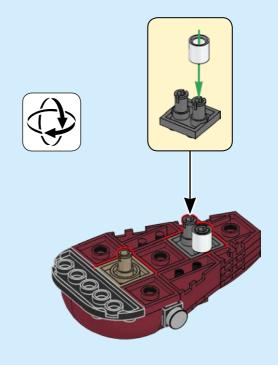


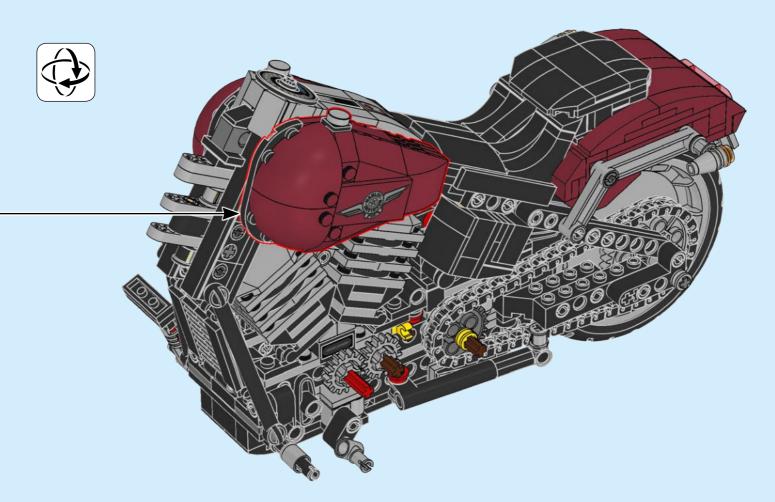


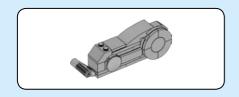


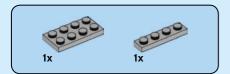


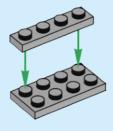






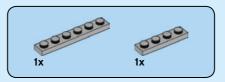


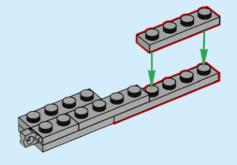


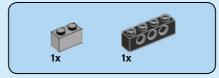


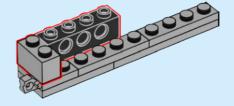


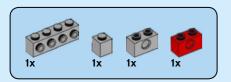


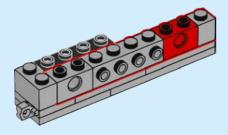


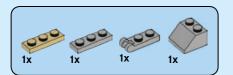


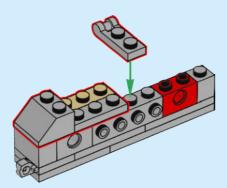


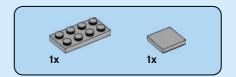


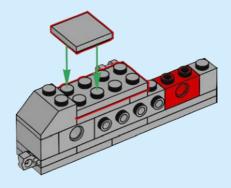




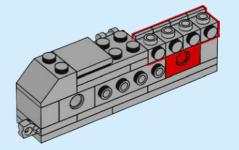




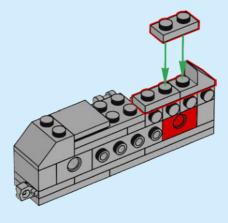




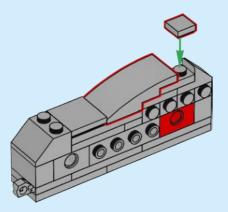


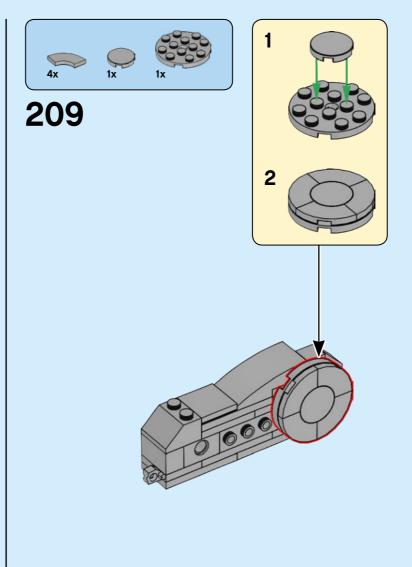


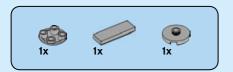


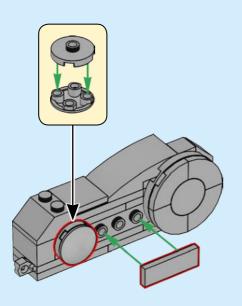




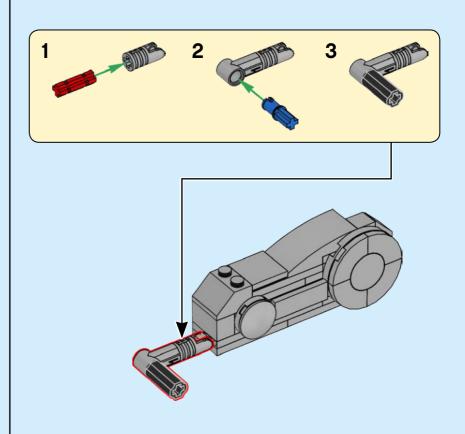


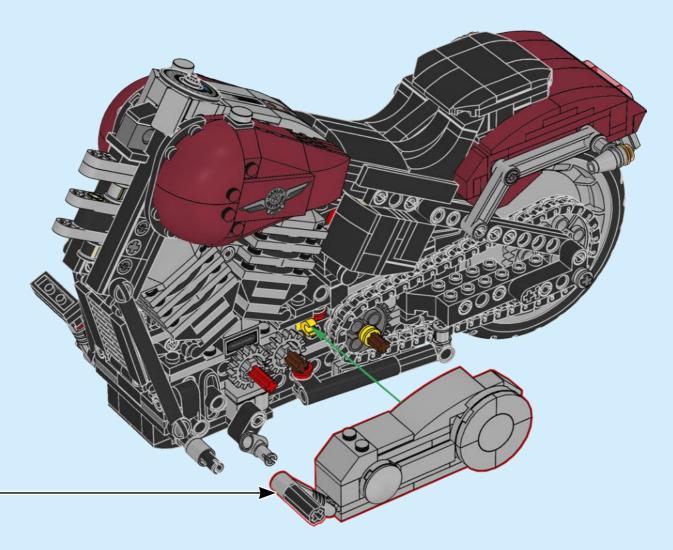


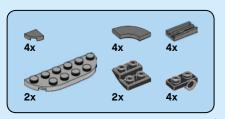


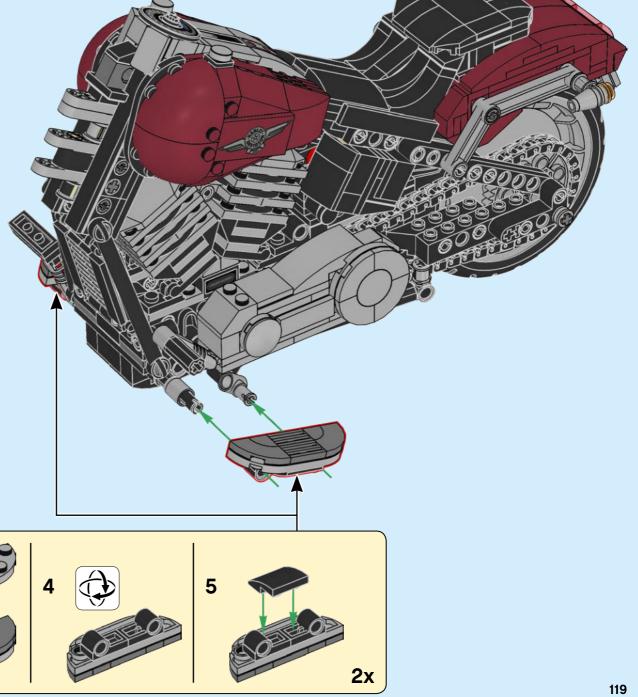


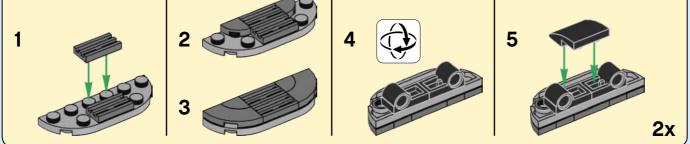


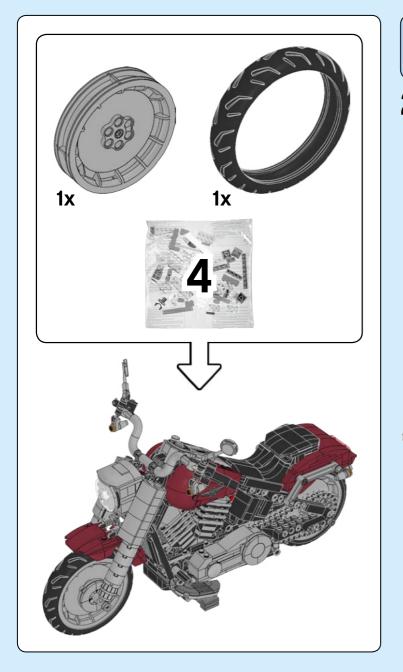


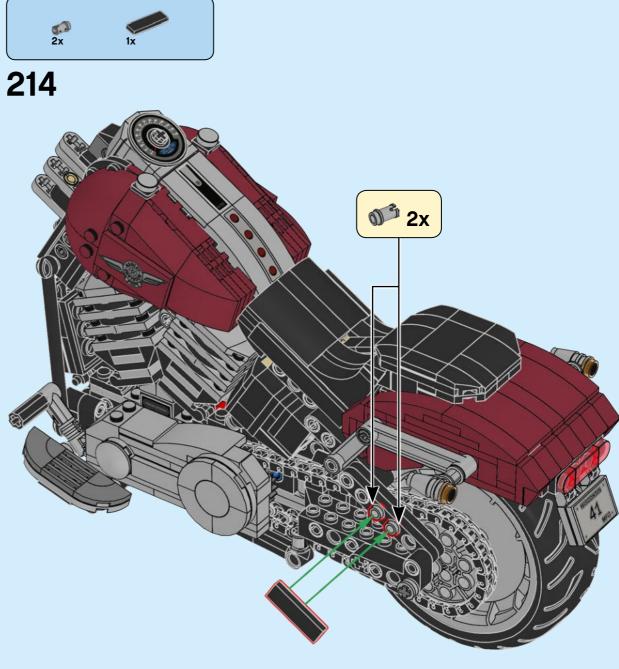


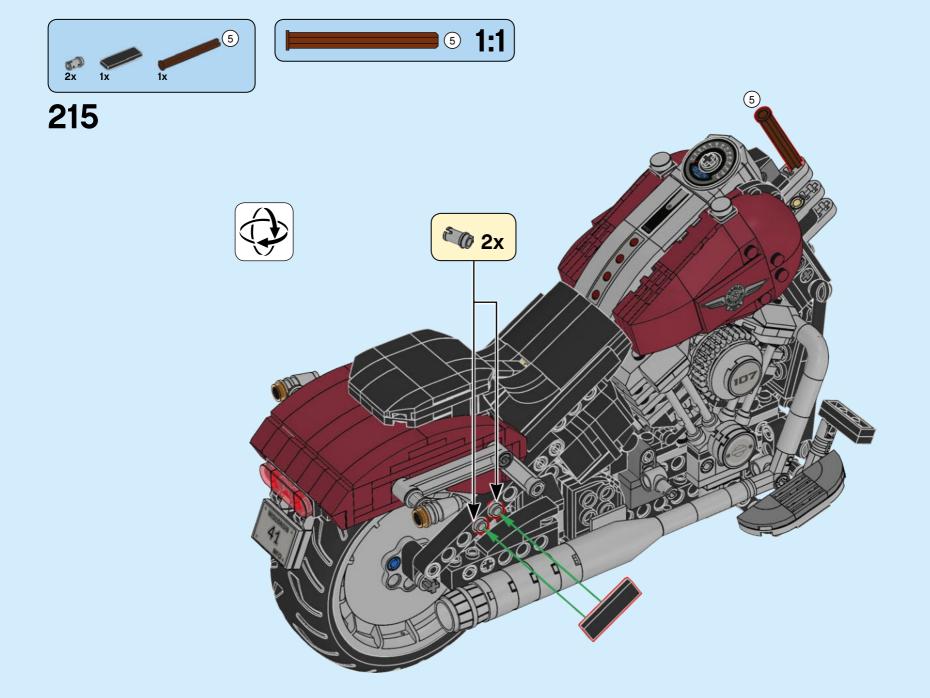


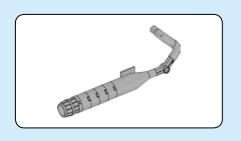


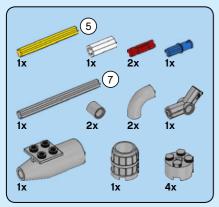


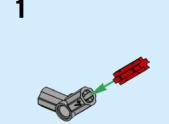




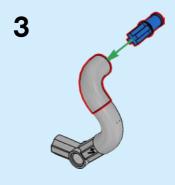


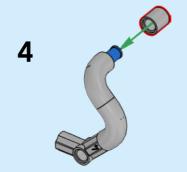


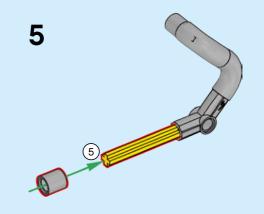


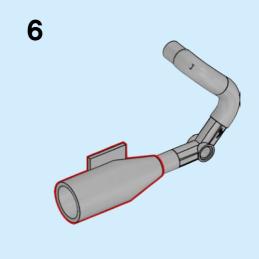




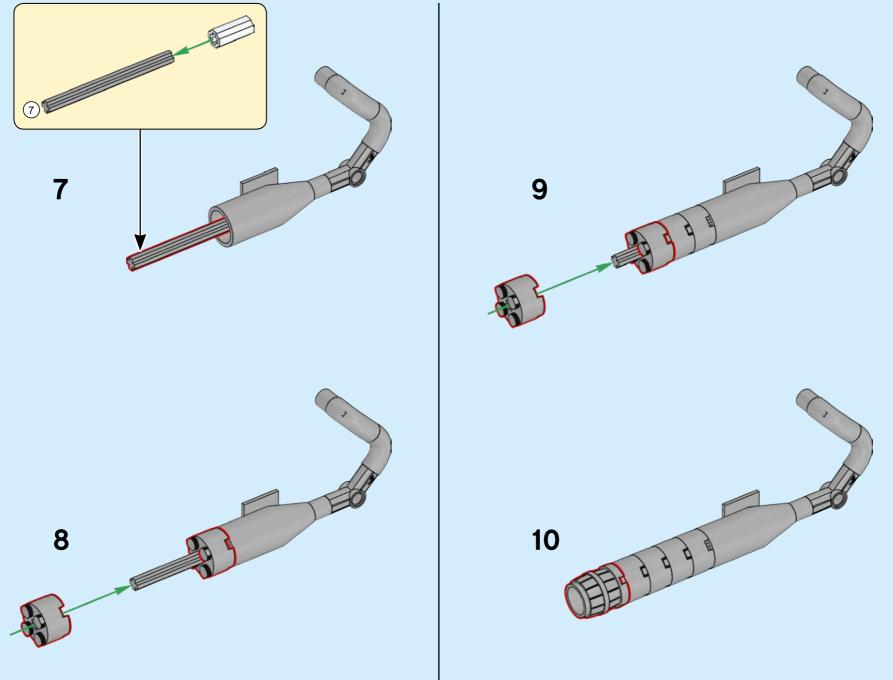


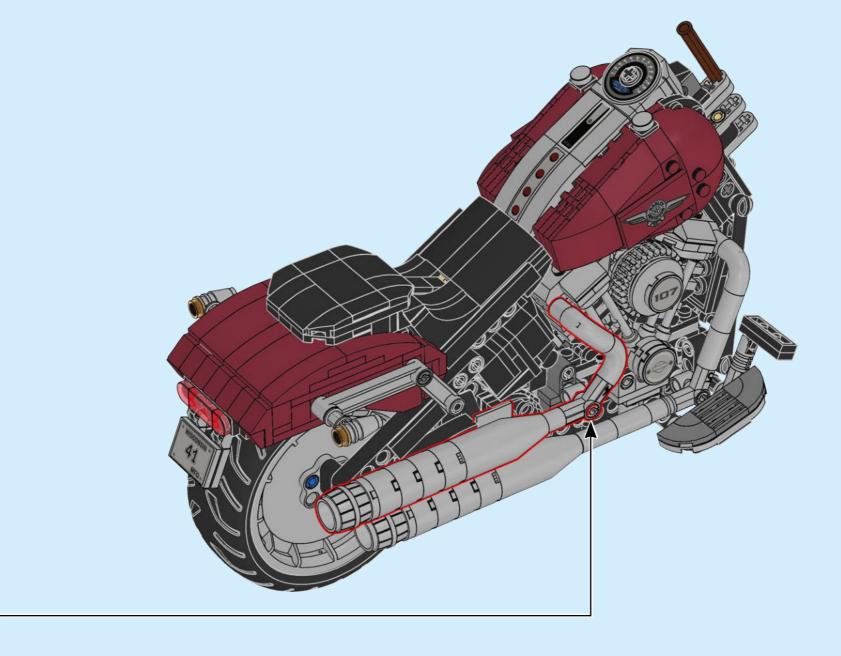


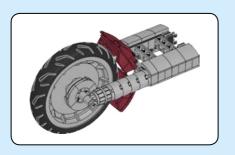




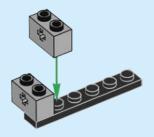


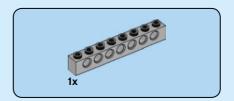


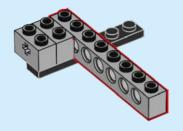




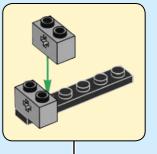


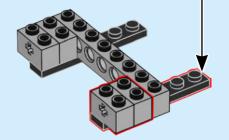




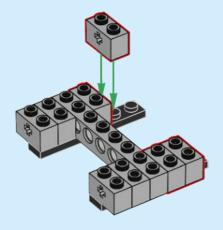


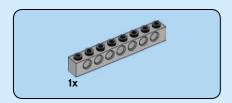


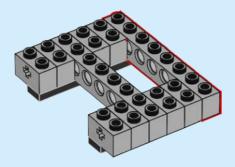


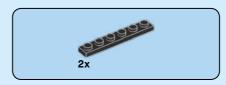


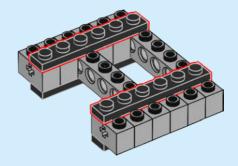




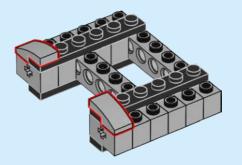




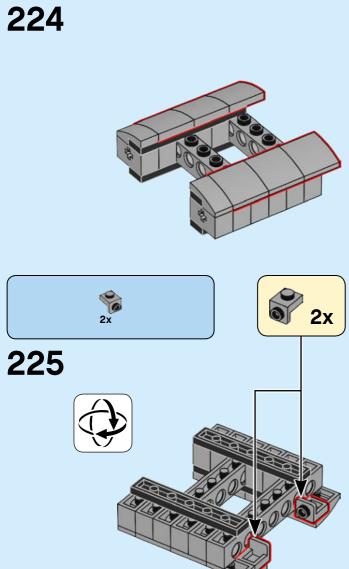




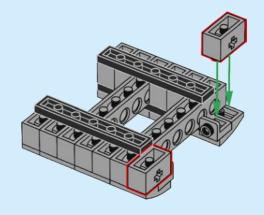




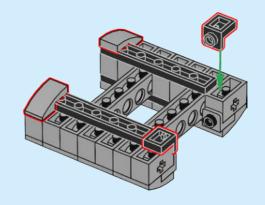




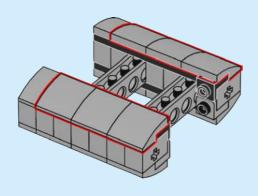


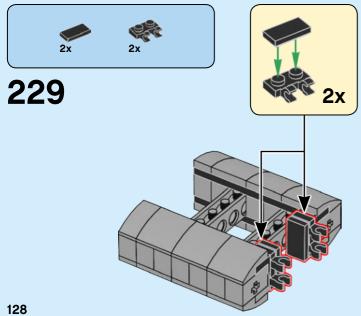


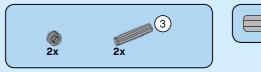




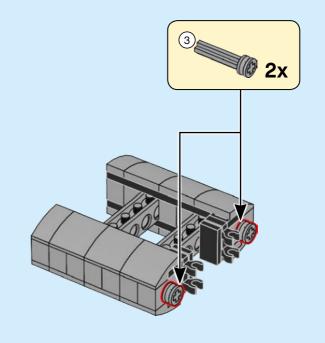


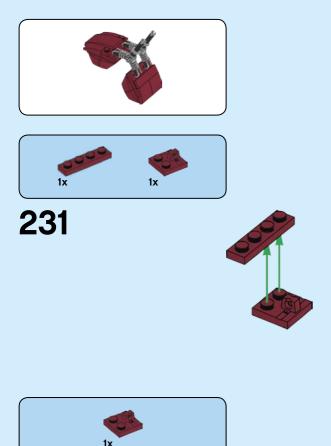




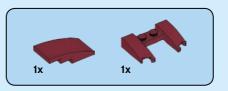


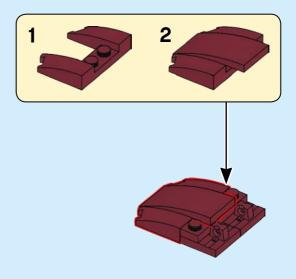


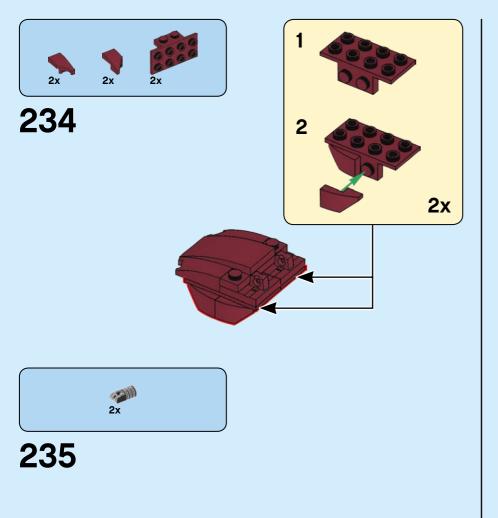




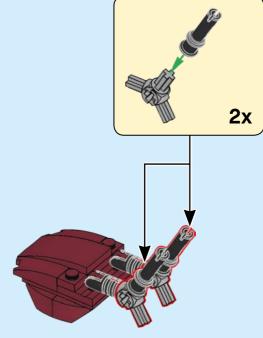


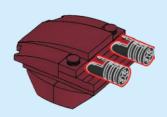


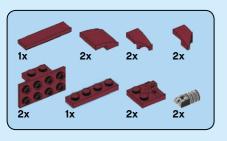


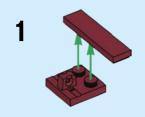


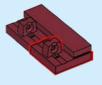






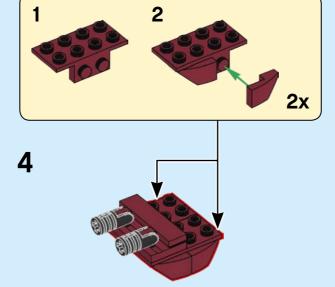




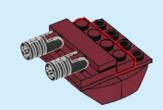


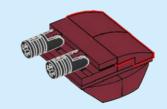


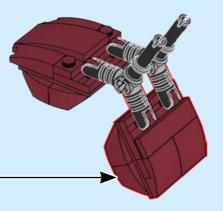


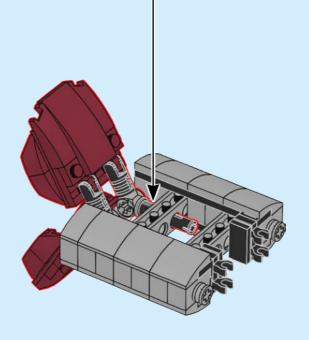


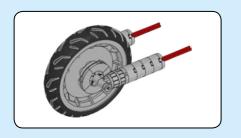






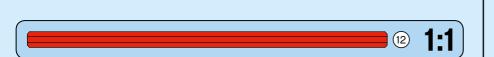




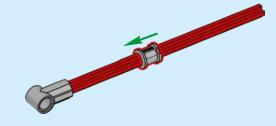




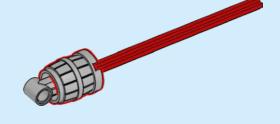




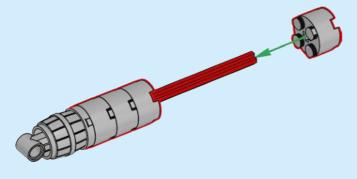




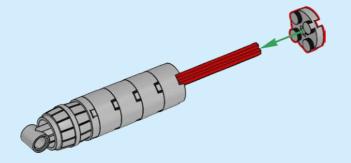


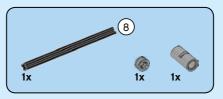


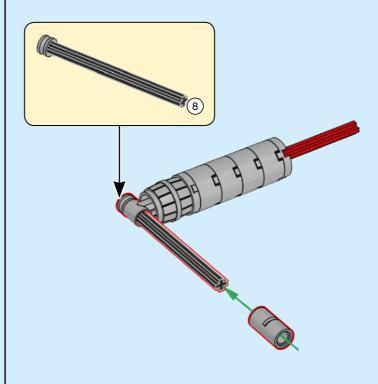




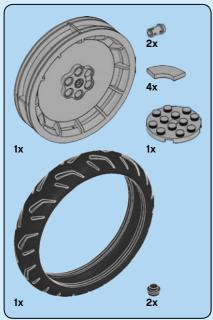


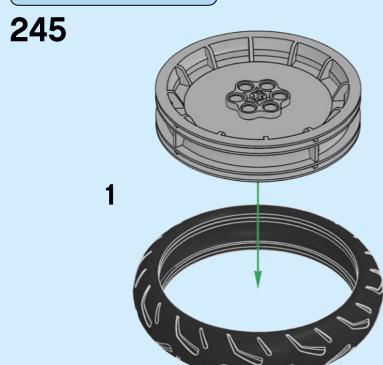


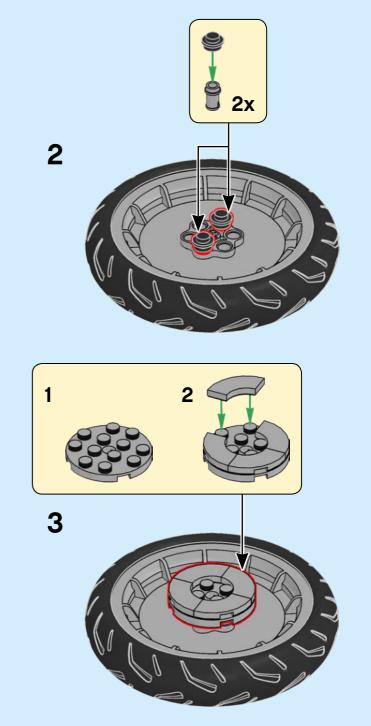




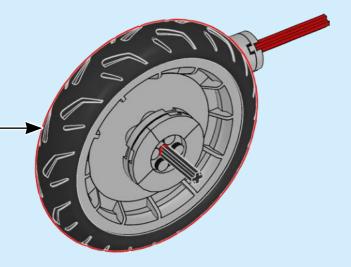


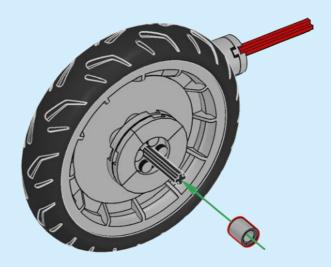


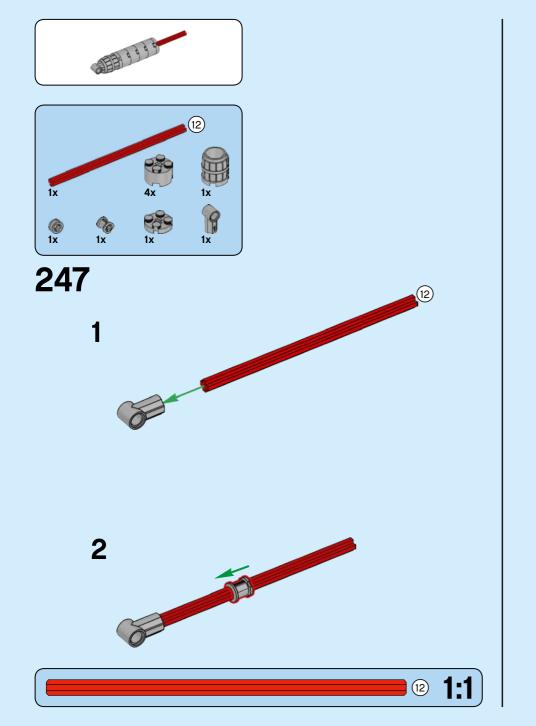


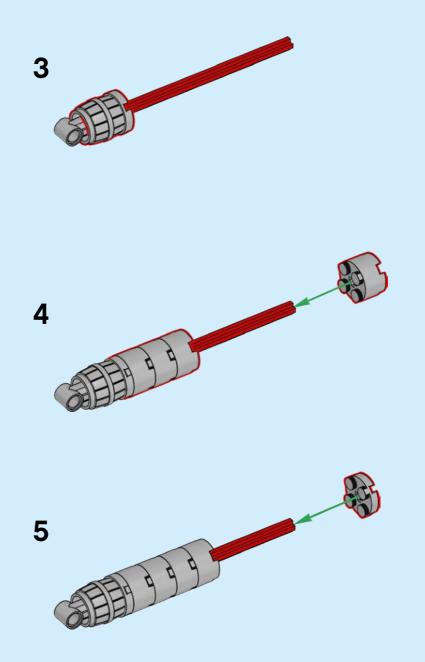


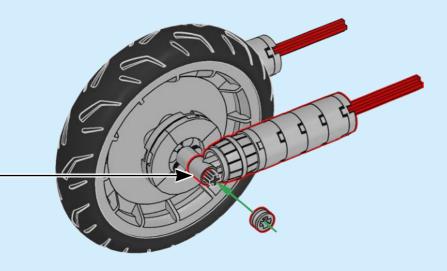


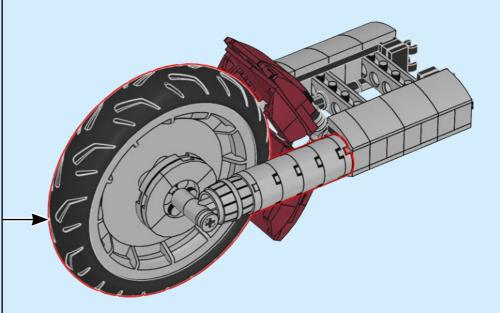


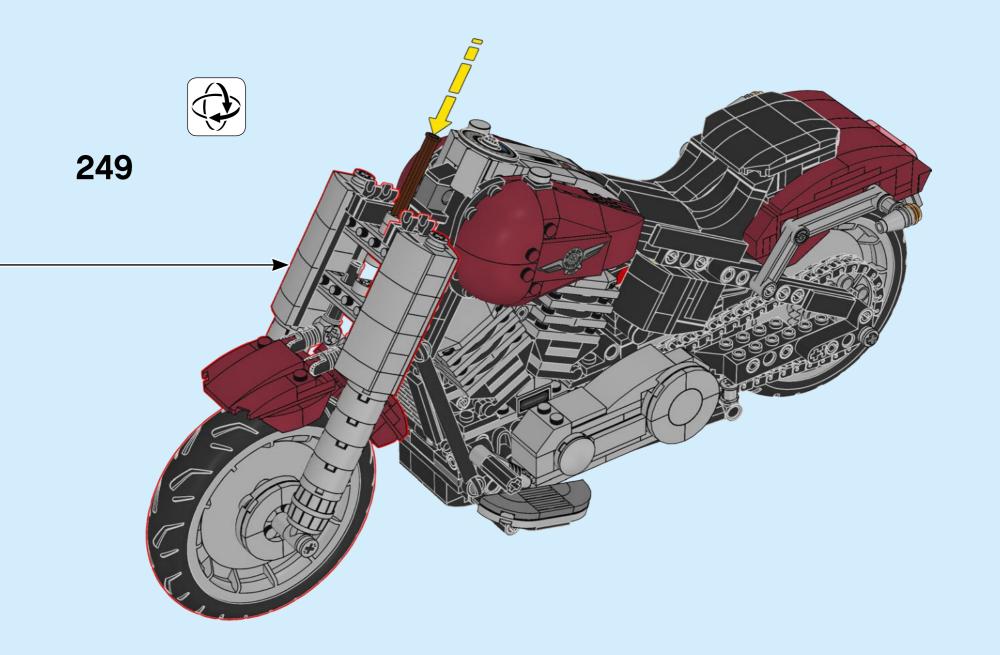




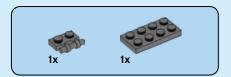


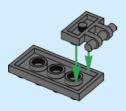






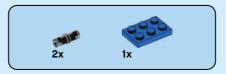






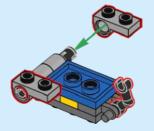




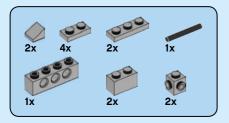


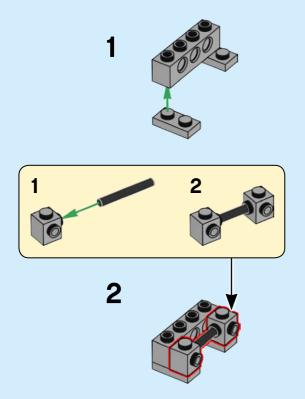


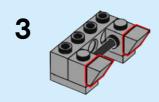


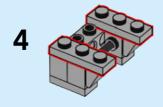


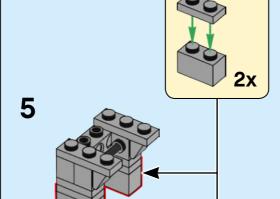


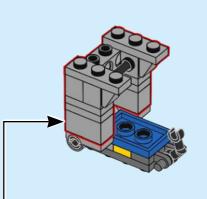


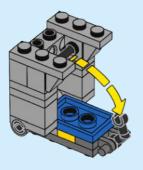




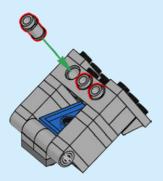


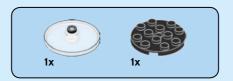


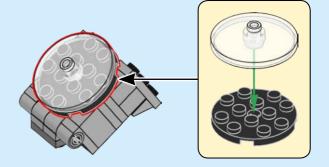


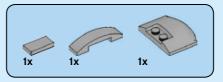


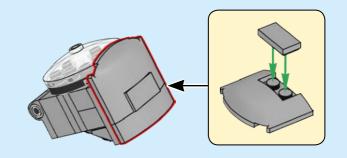


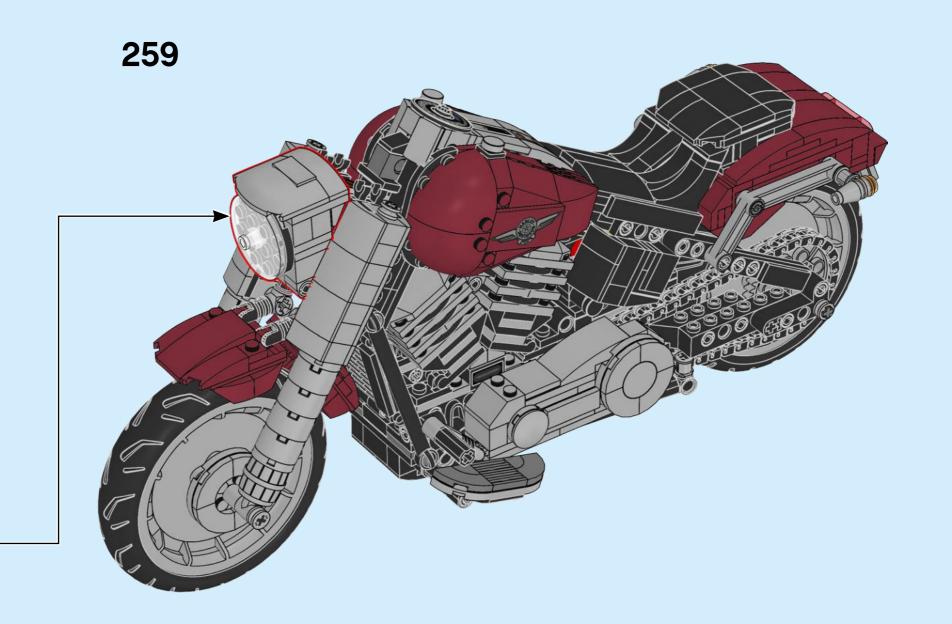


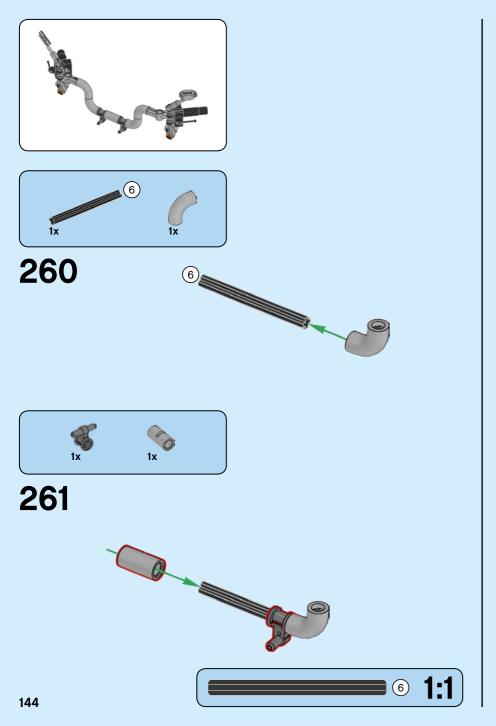


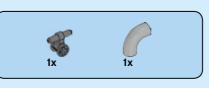


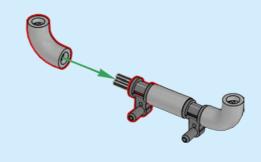




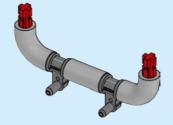


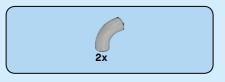


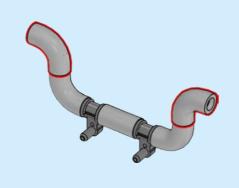




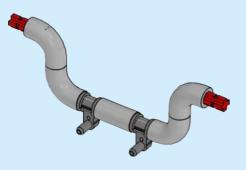




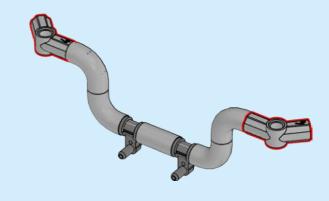


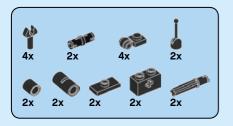


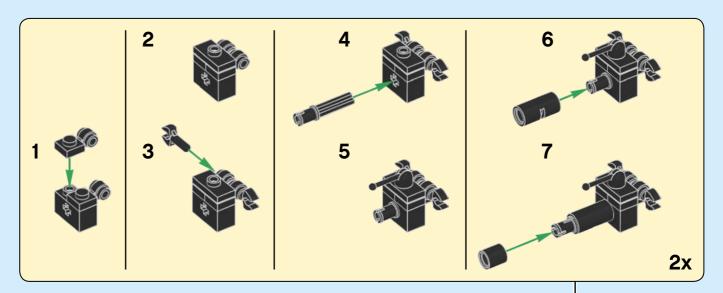


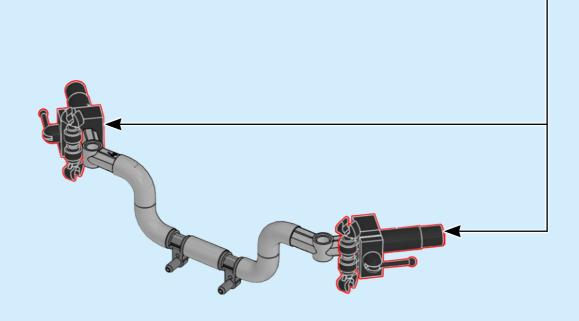




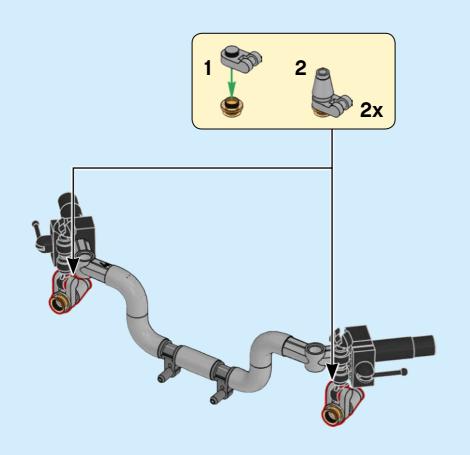


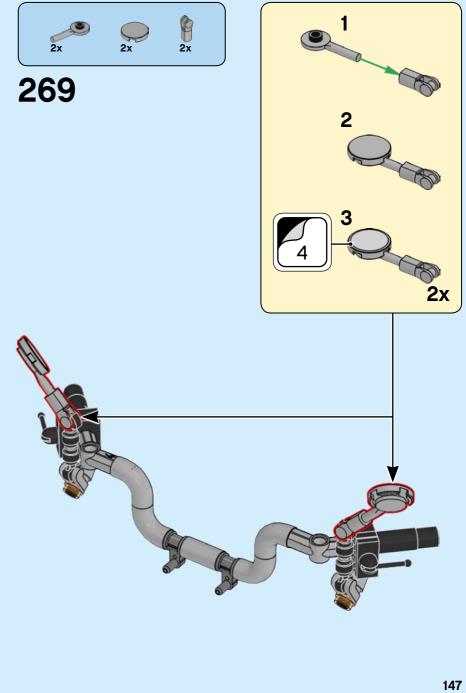


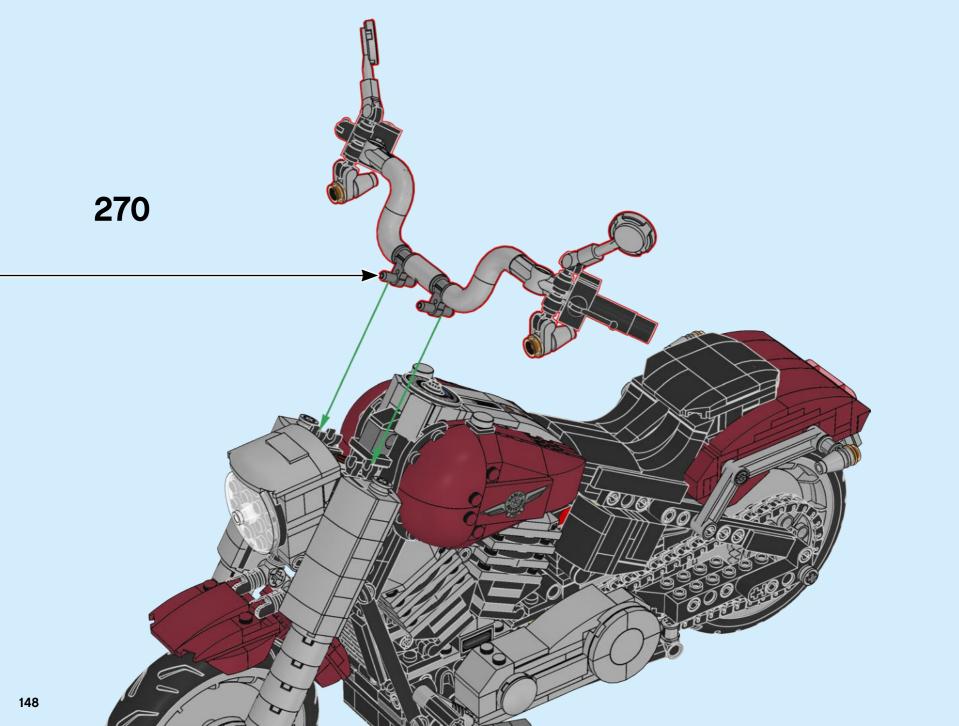


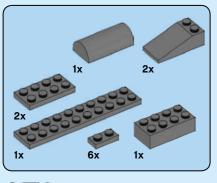




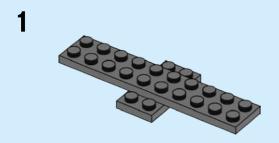


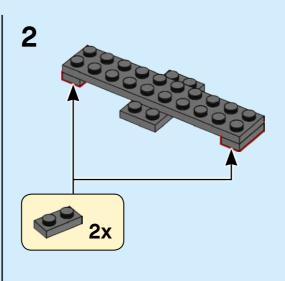


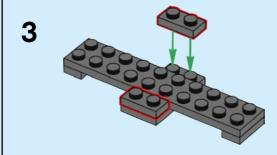


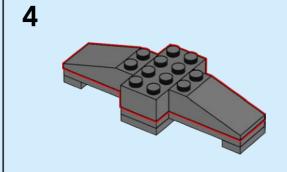


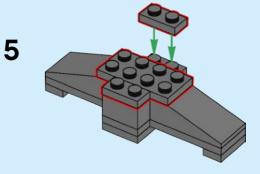


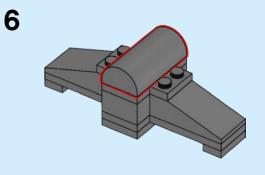


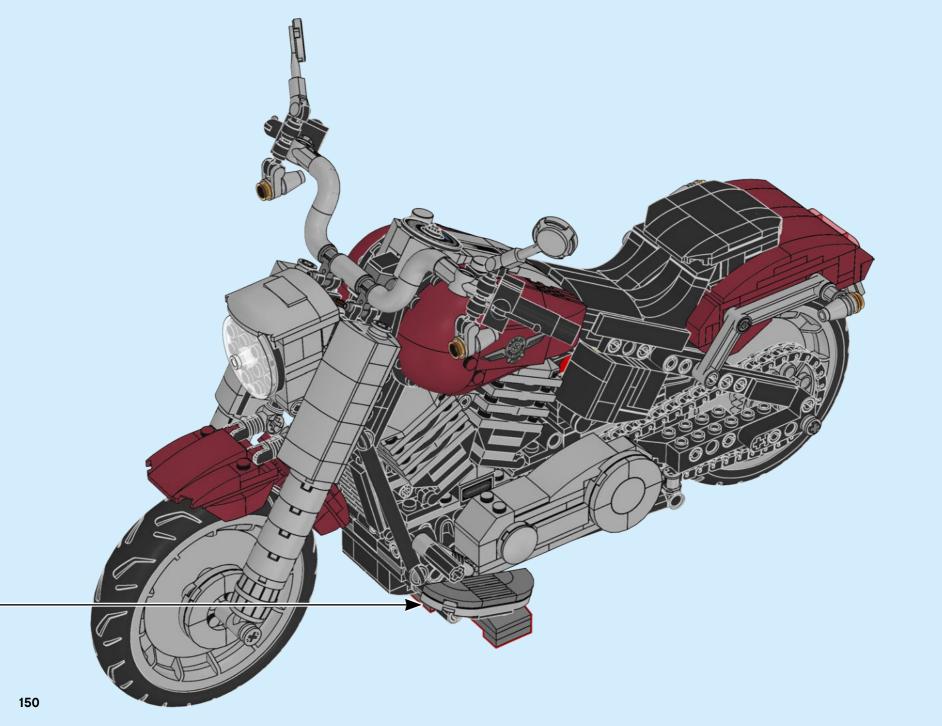


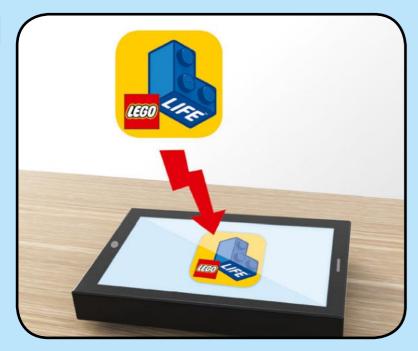


















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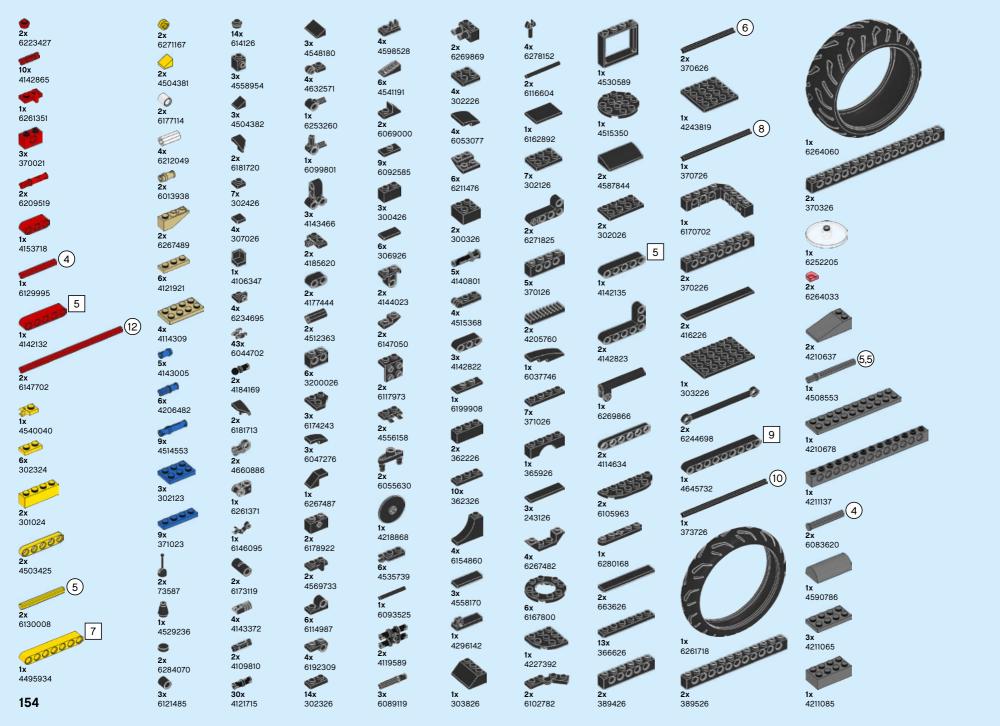


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